Subject: POWER PLANT ENGINEERING (22566)

SYLLABUS

Chapter No.	Name of chapter	Marks With Option
1	Introduction to Power Plant	12
2	High Pressure Boiler	28
3	Steam and Gas Power Plants	22
4	Waste Heat Recovery, Cogeneration and Trigeneration	10
5	Nuclear Power Plants	18
6	Economic Analysis of Power Plants	12
	Total Marks :-	102

FOR PPE (22566)

Q.1		Attempt any FIVE 5*2=10
	a)	Introduction to Power Plant
	b)	High Pressure Boiler
	c)	Steam and Gas Power Plants
	d)	Waste Heat Recovery, Cogeneration and Trigeneration
	e)	Nuclear Power Plants
	f)	Introduction to Power Plant
	g)	High Pressure Boiler
Q.2		Attempt any THREE 3*4=12
	a)	Internal Combustion Engine
	b)	High Pressure Boiler
	c)	Steam and Gas Power Plants
	d)	Waste Heat Recovery, Cogeneration and Trigeneration
Q.3		Attempt any THREE 3*4=12
	a)	Introduction to Power Plant
	b)	Steam and Gas Power Plants
	c)	Waste Heat Recovery, Cogeneration and Trigeneration
	d)	Nuclear Power Plants
Q.4		Attempt any THREE 3*4=12
	a)	High Pressure Boiler
	b)	Nuclear Power Plants
	c)	Introduction to Power Plant



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	d)	High Pressure Boiler	
	e)	Economic Analysis of Power Plants	
Q.5		Attempt any TWO 2*6=12	
	a)	High Pressure Boiler	
	b)	Steam and Gas Power Plants	
	c)	Nuclear Power Plants	
Q.6		Attempt any TWO 2*6=12	
	a)	High Pressure Boiler	
	b)	Steam and Gas Power Plants	
	c)	Economic Analysis of Power Plants	

CLASS TEST - I PAPER PATTERN

Syllabus:-

Unit	Name of the Unit	Course Outcome
No.	Name of the Onit	(CO)
1	Introduction to Power Plant	CO-566.01
2	High Pressure Boiler	CO-566.02
6	Economic Analysis of Power Plants	CO-566.06

		Course Outcome
Q.1	Attempt any FOUR 4*2=8Mar	cks (CO)
a)	Introduction to Power Plant	CO-566.01
b)	High Pressure Boiler	CO-566.02
c)	Economic Analysis of Power Plants	CO-566.06
d)	Introduction to Power Plant	CO-566.01
e)	High Pressure Boiler	CO-566.02
f)	Economic Analysis of Power Plants	CO-566.06
Q.2	Attempt any THREE 3*4= 12Mar	rks
a)	Introduction to Power Plant	CO-566.01
b)	High Pressure Boiler	CO-566.02



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c)	Economic Analysis of Power Plants	CO-566.06
d)	High Pressure Boiler	CO-566.02
e)	Economic Analysis of Power Plants	CO-566.06
f)	Introduction to Power Plant	CO-566.01

CLASS TEST - II PAPER PATTERN

Syllabus:-

		Course Outcome
Unit	Name of the Unit	(CO)
No.		
3	Steam and Gas Power Plants	CO-566.03
4	Waste Heat Recovery, Cogeneration and Trigeneration	CO-566.04
5	Nuclear Power Plants	CO-566.05

		Course Outcome
Q.1	Attempt any FOUR 4*2= 8Marks	(CO)
a)	Steam and Gas Power Plants	CO-566.03
b)	Waste Heat Recovery, Cogeneration and Trigeneration	CO-566.04
c)	Nuclear Power Plants	CO-566.05
d)	Steam and Gas Power Plants	CO-566.03
e)	Waste Heat Recovery, Cogeneration and Trigeneration	CO-566.04
f)	Nuclear Power Plants	CO-566.05
Q.2	Attempt any THREE 3*4= 12Marks	
a)	Nuclear Power Plants	CO-566.05
b)	Nuclear Power Plants	CO-566.05

Prepared By: Prof. C.P.Gaikwad (Department of Mechanical Engineering)



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c)	Steam and Gas Power Plants	CO-566.03
d)	Waste Heat Recovery, Cogeneration and Trigeneration	CO-566.04
e)	Steam and Gas Power Plants	CO-566.03
f)	Waste Heat Recovery, Cogeneration and Trigeneration	CO-566.04

COURSE OUTCOME (CO)

COURSE:-Power Plant Engineering (22566)

PROGRAMME: - Mechanical Engineering

CO.NO	Course Outcome
CO-566.1	Identify Various Components of Hydro, Steam, Gas Power Plants
CO-566.2	Select High Pressure Boiler For Power Generation
CO-566.3	Identify Various Components of Steam, Diesel and Gas turbine Power Plants
CO-566.4	Measure waste heat Recovery in Typical thermal Power Plants
CO-566.5	Identify Components of Nuclear Power Plants
CO-566.6	Estimate economic parameter of power plants

1. Introduction to Power Plant

Position in Question Paper

Q.1. a) 2-Marks.

Q.1. b) 2-Marks.

Q.2. a) 4-Marks.

Q.3. a) 4-Marks.

Total Marks:12

Descriptive Question

- 1. Classify Hydro Electric Power Plant
- 2. Comment on modern Indian and world energy scenario
- **3.** Write short note on power plant and need of power plant.
- 4. What are the different hydro power plant in India
- 5. List Advantages and disadvantages of hydroelectric power plant
- **6.** Compare Hydroelectric power plant and diesel power plant
- 7. State factors for selecting the hydro electric power plant and diesel power plant
- **8.** Explain the Classification of Energy
- **9.** Explain Application of Diesel power Plants
- 10. Write Short note on Maintenance of Diesel Power Plants
- 11. List and explain components of diesel power plant

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MCQ QUESTIONS

(Total number of Question=Marks*3=12*3=36)

Note: Correct answer is marked with **bold**.

1. Which of the following is the corre	ect equation for the electrical power generated by the
hydroelectric power plant?	
a)75×0.736 wQHη Watt	c) 0.845 ×wQHη Watt
b) $(7.5/0.736) \times \text{wQH} \eta \text{ Watt}$	d) 9.81 ×wQHη
2. Which of the following is not a req	uirement for site selection of hydroelectric power
plant?	•
a) Availability of water	c) Rocky land
b) Large catchment area	d) Sedimentation
· · · · · · · · · · · · · · · · · · ·	t can be generated by a hydroelectric power plant
depends upon	
a) Head of water	c) Specific weight of water
b) Quantity of water	d) Efficiency of Alternator
4. Potential energy of water is used to	, ,
a) True	b) False
5. Hydroelectric power plant is	
a) Non-renewable source of	c) Non-conventional source of energy
energy	d) Continuous source of energy
b) Conventional source energy	·
6. Hydroelectric power plant is gener	ally located near load centre.
a) True	b) False
7. Hydroelectric power plant is mainl	y located in
a) Flat areas	c) Hilly areas
b) Deserts	d) Deltas
8. Which statement about hydroelectr	ic power plant is wrong?
a) Efficiency of hydroelectric pow	er plant does not reduce with age
b) Its construction coast is very hi	gh and takes a long time for erection.
c) It is very neat and clean plant be	ecause no smoke or ash is produced.
	d demands is not possible in hydroelectric power
plant.	
9. Which of the following is not an ac	dvantage of hydroelectric power plant?
a) no fuel requirement	c) continuous power source
b) low running cost	d) no standby losses
10. Which of the following statement	is true about hydroelectric power plant?
a) Hydroelectric power plants a	re multipurpose.
b) Due to non-uniform flow of wa	ater frequency control in such plants is very difficult.
c) Hydroelectric power plant has	high running cost
d) Water is used as fuel in hydroe	lectric power plant

पूर्वारक स्थाप प्रकार विकास स्थाप बहुवार विकास सुरक्ष सुरक्षा

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IND	Allinated to MSBTE Mullibal, Approved by ATCTE New Dellil, D	TE Mullibat & Gove, of Manarasitea, Mullibat.
11.	If the temperature of intake air in internal combustio	n engine increases, then its
	efficiency will	N 1
	a) remain same	c) decrease
10	b) increase	d) none of the mentioned
12.	The operation of forcing additional air under pressur	e in the engine cylinder is known
	as) T .1. 1
	a) Supercharging	c) Turbulence
12	b) Scavenging	d) Pre-ignition
13.	The ignition quality of petrol is expressed by	
	a) Cetane number	c) Calorific Value
4.4	b) Octane number	d) None of the mentioned
14.	dicator indicates the	
	a) maximum pressure developed	
	b) minimum pressure developed	
	c) instantaneous pressure at any point	
4 =	d) average pressure	11
15.	The probability of knocking in diesel engines is incre	
	a) high self-ignition temperature	c) high viscosity
	b) low volatility	d) all of the mentioned
16.	Reactors for propulsion applications are designed for	
	a) any form of uranium	c) enriched uranium
	b) natural uranium	d) thorium
17	. What is the pour point of fuel oil	
	a) Minimum temperature to which oil is heated in o	
	vapours in sufficient quantity to ignite momentaril	y when brought in contact
	with a flame	
	b) Temperature at which it solidifies or congeals	
	c) It catches fire without external aid	000/ 0 1 11 11 11 11
	d) Indicated by 90% distillation temperature i.e., wh	en 90% of sample oil has distilled
10	off	1: 1 : 0.1 1 0
18.	What is the maximum temperature in the I.C. engine	cylinder is of the order of
	(in degree Celsius)?	1500 2000
	a) 500-1000	c) 1500-2000
4.0	b) 1000-1500	d) 2000-2500
	In compression ignition engines, swirl denotes a	
	a) Haphazard motion of the gases in the chamber	
	b) Rotary motion of the gases in the chamber	
	c) Radial motion of the gases in the chamber	
	d) None of the mentioned	
	Supercharging is the process of	
a) Supplying the intake of an engine with air at a do	ensity greater than the density of



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the	surrounding	atmosphere
-----	-------------	------------

- b) Supplying compressed air to remove combustion products fully
- c) Providing excess temperature to the sucked in gases
- d) None of the mentioned
- **21.** The object of supercharging the engine is
 - a) to increase the power output of an engine when greater power is required
 - b) to reduce mass of the engine per brake power
 - c) to reduce space occupied by the engine
 - d) all of the mentioned
- 22. The compensating jet in a carburettor supplies almost constant amount of petrol at all
 - **0** speeds because the ___
 - a) jet area is automatically varied depending on the suction
 - b) the flow from the main jet is diverted to the compensating jet with increase in speed
 - c) flow is produced due to the static head in the float chamber
 - d) the diameter of the jet is constant and the discharge coefficient is invariant
- **23.** The ratio of the volume of charge admitted at N.T.P. to the swept volume of the piston is called?
 - a) overall efficiency

c) relative efficiency

b) mechanical efficiency

- d) volumetric efficiency
- **24.** A moderator generally used in nuclear power plants is?
 - a) heavy water

c) graphite & concrete

b) concrete

- d) graphite
- **25.** In a diesel engine, the duration between the time of injection and ignition is known as?
 - a) delay period

c) burning period

b) period of ignition

d) pre-ignition period

- **26.** Surge tank in Hydropower plant:
 - a) Is the main reservoir

- b) Absorbs pressure swing
- c) Reduce surge frequency of electricity
- d) Is used with Kaplan turbines

- **27.** Role of penstock:
 - a) Carries water to the turbine

c) Is used with Kaplan turbines

b) Absorbs pressure swing

d) Reduces load

- 28. Reaction turbines are employed for:
 - a)Low heads

c)Both of these

b)Medium heads

d)None of these

- **29.** Impulse turbines are used for:
 - a)Low heads

c)Both of these

b)Medium heads

- d)None of these
- **30.** Of given methods, which method is used to produce electricity in a hydroelectric power plant:
 - a) Heat energy of water converted to mechanical energy
 - b) Potential energy of water converted to mechanical energy
 - c) Ionization of water to obtain chemical energy

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d) All of these

- **31.** Of given statements which statement about hydroelectric power plant is wrong:
 - a) Its capital cost is very high
 - b)A long duration of time is needed for building a hydroelectric power plant
 - c)A hydroelectric power plant can supply power to fluctuating loads
 - d)Per unit cost of hydro power plant is higher than diesel plant
- **32.** What type of hydropower plant does not use a dam:
 - a) Impoundment

c) Pumped storage

b) Run of river

- d) Penstock
- **33.** Of mentioned points which of the following is not an advantage of hydroelectric power:
 - a) It is a renewable source

c) Low running cost

b) No standby losses

- d)Continuous power supply
- 34. In a 2 stroke engine, the operation cycle are completed in how many strokes and revolution?
 - a) 4 strokes and 2 revolutions.
 - b) stroke and 2 revolutions.
- **35.** The diesel plants are mainly used
 - a) As peak load plants.
 - b) As base load plants.
- **36.** What is the ranging capacity of the diesel plant?
 - a)50 750 kW
 - b) 100 1175 kW

- c) 2 strokes and 1 revolution.
- d) 4 stroke and 4 revolutions
- c) As standby power plants.
- d) Both peak and stand by plants
- c) 75 3750 kW
- d) 150 4575 kW

2. High Pressure Boilers

Position in Question Paper

Total Marks-12

Q.1. c) 2-Marks.

Q.2. b) 4-Marks.

Q.4. b) 6-Marks.

Descriptive Question

- 1. List and Explain Function of High pressure Boilers
- **2.** Explain Maintenance procedure of any four major components of high pressure boiler
- 3. Explain with neat sketch Construction and working of Benson Boiler
- **4.** Explain bubbling fluidized bed combustors
- **5.** Classify high pressure boiler and explain its working.
- **6.** State need of fluidized bed boiler
- 7. What are the advantages of FBC boiler?
- 8. Explain Control System of Boiler
- **9.** Comment on IBR
- **10.** Give classification of high Pressure Boiler
- 11. Explain with neat sketch Construction and working of La Mont Boiler
- **12.**Explain with neat sketch Construction and working of Loeffler Boiler
- 13. Explain with neat sketch Construction and working of Hartman Boiler
- 14. Explain with neat sketch Construction and working of Velox Boiler
- 15. Explain Maintenance Procedure of High Pressure Boiler and FBC Boilers



MCQ QUESTIONS

(Total number of Question=Marks*3=12*3=36)

Prepared By: Prof. C.P.Gaikwad (Department of Mechanical Engineering)

Note: Correct answer is marked with **bold**.

ote. Correct answer is marked with bold.			
1. What type of boiler is a Lamont boiler?			
a) Forced circulation	c) Over-through		
b) Natural circulation	d) Positive forced circulation		
2. What is called as the heart of the Lamont boiler?	d) I ositive forced circulation		
a) Water drum	c) Furnace		
b) Centrifugal pump	d) Blower		
3. Through what is feed water from hot-well is passed	,		
water drum in Lamont boiler?	unough, before entering steam and		
a) Evaporator tubes	c) Distributer header		
b) Economizer	d) Circulating pump		
4. In what form are the boiler's tube arrange in Lamon	,		
a) parallel in Vertical	c) parallel in horizontal		
b) Inclined vertically	d) Horizontally inclined		
5. Through which does the even circulation of feed war			
a) Nozzles	c) Feed pump		
b) Water trough	d) Hose		
6. What is the pressure range between which Lamont b	,		
a) 80-120bar	c) 180-360bar		
b) 120-160bar	d) 450-560bar		
7. In which year was Lamont boiler invented?	<u>u)</u>		
a) 1905	c) 1920		
b) 1910	d) 1925		
8. What type of steam is generated by evaporator tube	,		
a) Saturated steam	c) Superheated steam		
b) Unsaturated steam	d) Flash steam		
9. Where is water steam separator drum located in Lamont boiler?			
a) Inside of the boiler	c) Before the feed water pump		
b) Right above the furnace	d) Outside of boiler		
10. What is the main disadvantage of Lamont boiler?	,		
a) Less flexible in design	c) Formation of bubbles		
b) Low heat transfer rate	d) Low steam generation capacity		
11. In which year was Benson boiler was invented?	,		
a) 1918	c) 1921		
b) 1920	d) 1922		
12. What type of boiler is a Benson boiler?			
a) Super critical boiler	c) Natural circulation boiler		
b) Fire tube boiler	d) Over-through boiler		
	D 16 C26		

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प्रसारक सम्बद्धि प्रकार विकास स्वरूप

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13. What is the capacity of Benson boiler?	,
a) 180 tonnes/hr & above	c) 250 tonnes/hr & above
b) 150 tonnes/hr & above	d) 300 tonnes/hr & above
14. What is the major disadvantage of the Benson boil	ers?
a) Boiler is big in size	c) Deposition of salts
b) Has large storage capacity	d) Bubble formation
15. Why starting valve is closed and valve 2 is opened	while taking boiler on range in
Benson boiler?	
a) Avoid excessive heating of tube	
b) To maintain the constant flow of water	
c) To avoid pressure built up in tubes	
d) To avoid pipe leakages at joint	hailars aparatas?
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 - a) Boiler is big in size c) **Deposition of salts**
 - b) Has large storage capacity

- d) Bubble formation
- **25.** Why starting valve is closed and valve 2 is opened while taking boiler on range in Benson boiler?
 - a) Avoid excessive heating of tube

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b) To maintain the constant flow of water	
c) To avoid pressure built up in tubes	
d) To avoid pipe leakages at joints	
26. Why single boiler unit per turbine is equi	pped commonly?
a) For better turbine control	•
b) To deduce the costs	
c) For overcoming losses of power	
d) To improve the efficiency	
27. What is the critical average pressure at w	hich the single boiler unit per turbines is
designed to handle?	
a) 150 bar	c) 740 bar
b) 220 bar	d) 575 bar
28. How can be the plant efficiency of steam	power plant is increased?
a) By using high pressure and high temp	perature steam
b) By equipping ash and flue gas clearance	e system
c) By maintaining the boiler on daily basis	s by cleaning the soot and combustion
products	
d) By using better and efficient type of fue	el for combustion
30. Which type of boilers is preferred cost wi	ise when the boilers are required to raise less
than 30 tonnes of steam?	
a) Fluid boiler	c) Butterley boiler
b) Cornish boiler	d) Shell boiler
31. What is the temperature at which the stea	m boilers are capable to withstand?
a) 200°C	c) 540°C
b) 280°C	d) 358°C
32. The may have water circulation	on either by natural means due to difference
in density or by external means.	
a) Piping	c) Furnace
b) Tubes	d) Boiler
33. What increases as steam pressure increase	es inside a boiler?
a) Force	c) Rate of steam conversion
b) Density	d) Viscosity
34. What is needed to be increased to increas	e the heat transfer rate in the boiler?
a) Gas velocities	c) Water velocities
b) Fuel input	d) Air supply
35. In what is water in high pressure boiler ci	rculated through?

36. What type of boiler is a Lamont boiler?

a) Forced circulation

b) Natural circulation

a) Conduits

b) Cove

c) Over-through

c) Channeld) **Tubes.**

d) Positive forced circulation

3. Steam and Gas Power Plant

Position in Question Paper

Total Marks-14

Q.1. c) 2-Marks.

Q.2. b) 4-Marks.

Q.4. b) 6-Marks.

Descriptive Question

- 1. Explain Steam Power Plant with Neat Sketch
- 2. State the Necessity of Waste Heat recovery in Thermal power plants
- 3. Classify Fuel handling system in Steam Power plants
- **4.** Explain the working of 'Open Type Gas Turbine with neat sketch.
- **5.** Explain the working of Electrostatic Principle with neat sketch
- **6.** Draw a layout of Typical Fuel Handling System used in Thermal Power Plant. Name the different components used in Fuel Handling system.
- 7. Name any four control systems used in Steam Power plant
- **8.** List any four desirable characteristics of elements used in Temperature control system in power plants
- 9. Explain Maintenance Procedure of Steam Power plants
- 10. State Components of Gas Turbine Power Plants
- 11. What are the methods to improve thermal efficiency of Gas turbine power Plants
- 12. Explain Maintenance Procedure of Gas Turbine plant

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MCQ Question

(Total number of Question=Marks*3=14*3=42)

Note: Correct answer is marked with **bold**.

1. Which of these is a 'fissile fuel'?	
a) Thorium	c) Potassium
b) Carbon	d) Graphite
2. Which of these is a 'working fluid' in liquid phase?	, <u>-</u>
a) Water	c) Mercury
b) Steam	d) Oxygen
3. Which of these is an output of a 'Furnace'?	
a) Fuel gas	c) Flue gases
b) Air	d) Water Vapor
4. What kind of energy output is obtained from a 'Steam	Power Plant'?
a) Heat energy	c) Electricity
b) Sound energy	d) Thermal energy
5. What kind of a process does a 'Steam Power Plant' u	ndergoes?
a) Adiabatic	c) Irreversible
b) Cyclic	d) Expansion
6. Water that is fed back to the boiler by the pump is cal	led?
a) Adsorbate	c) Condenset
b) Absorbate	d) Condensate
7. The net change in internal energy in a steam power pl	lant is?
a) Positive	c) Zero
b) Negative	d) None of the mentioned
8. The product of efficiency & heat transferred to the we	orking fluid is?
a) Net temperature change	c) Net enthalpy change
b) Net work done	d) None of the mentioned
9. What are the components of a Steam Power Plant?	
a) Evaporator, Condenser, Boiler, Expansion valve	
b) Evaporator, Condenser, Boiler, Turbine	
c) Boiler, Turbine, Condenser, Pump	
d) Boiler, Turbine, Pump, Expansion valve	
10. Shaft work is fed to for getting an elect	
a) Motor	c) Rotor
b) Generator	d) Accelerator
11. What is the air standard cycle for a Gas-Turbine call	
a) Reheat cycle	c) Brayton cycle
b) Rankine cycle	d) Diesel cycle
12. What is the difference between a Rankine cycle & a	
a) working fluid in a Brayton cycle undergoes phase	change while it doesn't in

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Rankine cycle

b) working fluid in a	Brayton cycle does	n't undergo pha	ise change whi	ile it does in
Rankine cycle				

- c) both are same
- d) none of the mentioned
- **13.** Which of the following is a type of Gas Turbine Plant?

a) Single Acting

c) Open

b) Double Acting

d) None of the mentioned

14. Power is produced when the working fluid does some work on the?

a) Shaft

c) Blades

b) Fins

d) None of the mentioned

15. A Gas Turbine is which type of combustion plant?

a) external

c) internal

b) open

d) cannot say

16. Which among these is the main component of a gas turbine plant?

a) Condenser

c) Boiler

b) Compressor

d) Both Compressor & Boiler

- 17. Which type of compressor is used in a gas turbine plant?
 - a) Reciprocating compressor
 - b) Screw compressor
 - c) Multistage axial flow compressor
 - d) Either Reciprocating compressor & Screw compressor
- **18.** What part or % of power developed is utilised for driving the compressor?

a) 65 %

c) 55 %

b) 70 %

d) 80 %

19. The gas turbine power plant mainly uses which among the following fuels?

a) Coal and Peat

c) Gas oil

b) Kerosene oil and diesel oil and residual oil

d) Natural gas and liquid

petroleum fue

20. in steam power plant which of the following component needs more maintenance:

a) Condenser

c) Turbine

b) Boiler

d) Coal carrying system

21. The pH value of the water used in boiler is:

a) Unity

c) Slightly less than seven

b) 7

d) Slightly more than seven

- **22.** For the flue gas flow, tick the correct sequence:
 - a) Boiler-Air preheater- economizer- ID fan- Chimney
 - b) Boiler- ID fan -Air preheater- Economizer- Chimney
 - c) Boiler- Economizer- Air preheater- ID fan- Chimney
 - d) None of the above
- **23.** Hydrogen cooling employed in large thermal power plant alternator:
 - a) Increases the insulation life

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- b) Decreases the insulation life
- c) Does not affect the insulation life
- d) None of the above
- **24.** Hydrogen cooling is employed in:
 - a) Turbo Generators only
 - b) Water wheel Generators only
 - c) Can be used in both turbo generators and water wheel generators
 - d) None of the above
- 25. The efficiency of the electro static precipitators will be of the order:

a) 99.6%

c) 85%

b) 90%

d) 80%

- **26.** Economizer is normally employed when boiler pressure exceeds:
 - a) 70 kg/cm2

c) 30 kg/cm²

b) 50 kg/cm²

- d) Can be used for all pressures
- 27. The sizing of the generator in power plant is based on:
 - a) Current carrying capacity

c) Both (a) and (b)

- b) Insulation strength ratings only
- d) None of the above
- **28.** Without Electro static precipitators:
 - a) ID fan rating should be increased
 - b) Economizer rating should be increased
 - c) Chimney height should be reduced
 - d) None of the above
- **29.** In thermal power plants the condenser used is of:
 - a) Surface type
 - b) Jet type
 - c) Can be both surface type and jet type
 - d) None of the above
- **30.** Coal rank classifies coal as per its:
 - a) Specific gravity

c) Carbon percentage

b) Degree of metamorphism

d) Ash content

- **31.** Induced draft fans are used to:
 - a) Cool the steam let out by the turbine in the thermal power station
 - b) Cool the hot gases coming out of boiler
 - c) Forces the air inside the coal furnace
 - d) Pull the gases out of furnace
- 32. Generally the speed of turbine generators employed in thermal power plants will be in the range of

a) 750 rpm

c) 3000 rpm

b) 1000 rpm

- d) 5000 rpm
- **33.** Large size thermal power plants will be:
 - a) peak load plants
 - b) Base load plants

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- c) Can be operate either as peak load or base load plants
- d) None of the above
- **34.** The auxiliary consumption of thermal power plants will be in the range:
 - a) 2-5% of plant power generated
 - b) 8-10% of power generated
 - c) 15-20% of power generated
 - d) 20-25% of power generated
- **35.** Which of the following equipment is installed in steam power plant to reduce air pollution:
 - a) Air filer

c) Electro static precipitator d) All the above can be used

- b) HEPA filter
- **36.** Burning of low grade coal can be improved by:
 - a) Pulverizing the coal
 - b) Blending with high quality coal
 - c) Oil assisted ignition
 - d) All the above
- **37.** Equipment used for pulverizing the coal is:
 - a) hopper

c) Ball mill

c) About 50%

d) Below 40%

b) Stoker

- d) Electro static precipitator
- **38.** The percentage of carbon in anthracite is usually:
 - a) More than 90%
 - b) About 70%
- **39.** for the same power the size of the turbine:
 - a) Increases with speed

c) Constant irrespective of speed

d) None of the above

- b) Decreases with speed
- **40.** Which type of coal has lowest calorific value?
 - a) Peat

c) Bituminous

b) Lignite

- d) Anthracite
- **41**. Pipes carrying steam in thermal power plant are generally made of:
 - a) Steel

c) aluminum

b) Cast iron

d) Cobalt

- **42.** In a super heater:
 - a) Pressure rises and temperature drops
 - b) Temperature rises and pressure drops
 - c) Temperature rises and pressure remains unchanged
 - d) Pressure rises and temperature remains the same

4. Waste Heat Recovery, Co Generation and Tri generation

Position in Question Paper

Total Marks-8

Q.1. c) 2-Marks.

Q.2. b) 4-Marks.

Q.4. b) 6-Marks.

Descriptive Question

- 1. State the Necessity of Waste Heat recovery in Thermal power plants
- 2. Explain the Term 'Trigeneration'? State its necessity in thermal power Plant
- 3. Explain with neat sketch the working principle of Cogeneration
- 4. State the need of Cogeneration
- 5. Explain term Waste heat recovery
- 6. Explain with neat sketch the working of waste heat recovery system in thermal power plant
- 7. What are the opportunities of waste Heat recovery in Thermal Power Plants

MCQ Question

(Total number of Question=Marks*3=8*3=24)

Note: Correct answer is marked with **bold**.

1. Energy can be recovered from all types of wastes.	
a) True	b) False
2. Energy recovery is typically via production of	
a) Gas	c) Light
b) Heat	d) Steam
3. What is the maximum percent of energy recovered in	f the steam is condensed before
reintroduced to system?	
a) 25	c) 45
b) 35	d) 55
4. Energy recovery percentage depends on the type of	waste.
a) True	b) False
5. Which of the following industrial process uses waste	e as a fuel?
a) Cement kilns	c) Acid manufacturing
b) Lead manufacturing	d) Sulphur manufacturing
6. What is the combustion temperature range in cemer	nt kiln incineration?



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a) 1300-1600	c) 1250-1450
'b) 1350-1650	d) 1235-1600
7. Non-volatile heavy metals in kiln are fixed in	
a) Clinker's crystalline	c) Solid lump
b) Fumes	d) Slag
8. Which of the following waste types are not	suitable for co-combustion in cement
kilns?	
a) Chlorine	c) Calcium
b) Hydrogen	d) Carbonate
9. Having two separate units for process heat a	-
a) useful	c) pollution reducing
b) useless	d) none of the mention
10. A plant producing both, electrical power & p	·
a) Cogenital plant	c) Cogeneration plant
b) Cogenerial plant	d) Conglomerate plant
11. In a back pressure turbine	
a) pressure at the exhaust from the turbin	•
corresponding to the temperature desir	-
b) pressure at the entrance of the turbine is t	the saturation pressure corresponding to
the temperature desired in the process	
c) pressure at the exhaust from the turbine i	s the saturation pressure corresponding to
the pessure desired in the process	
d) none of the mentioned	
12. In a by-product power cycle?	
a) the power is produced initially	- C/1 1 -
b) power production is in the middle stages of	•
c) power production is after the cycle has	ended
d) none of the mentioned	with many at to their marrow
13. Back pressure turbines are usually	with respect to their power
output.	a) vary large
a) large b) small	c) very large
	d) very small
14. In terms of cost per MW compared to conde	c) costly
a) more expensiveb) cheaper	d) none of the mentioned
15. Which of these is not an application of back	
a) desalination of sea water	c) process industries
b) filtration of water	d) petrochemical installation
16. Back pressure turbine is placed between	a) petroenemical installation
a) Turbine & Pump	c) Turbine & Heat Exchanger
b) Boiler & Pump	d) Boiler & Turbine
17. Which of the following is a good medium fo	
17. Which of the following is a good medium to	1 constant temperature nearing.



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c) Coolant

b) Steam

- d) Diesel
- 18. The cogeneration plant efficiency n_{CO} if W_T , Q_i , Q_H represents turbine work, heat input, heat output respectively is given by?

a) $n_{CO} = (W_T + Q_i) / Q_H$

c) $n_{CO} = (W_T + Q_H) / Q_i$

b) $n_{CO} = (W_T - Q_i) / Q_H$

- d) $\mathbf{n}_{CO} = (\mathbf{W}_T + \mathbf{Q}_H) / \mathbf{Q}_i$
- 19. The electricity fraction of total energy output if W_1 and Q_1 represents the turbine work and heat output is given by?

a) $W_1 / (W_1 + Q_1)$

c) $W_1 / (W_1Q_1)$

b) $W_1 / (W_1 - Q_1)$

- d) W_1 / Q_1
- 20. If e is the electricity fraction of the total energy output, m is the electric plant efficiency and n is the steam generator efficiency; the heat added per unit total energy output is given by?

a) (1/m) + ((1-e)/n)

c) (1/m) + ((1+e)/n)

b) (1/n) + ((1-e)/m)

- d) (1/n) + ((1-e)/m)
- **21.** Pass-out turbines are used in which of these cases?
 - a) relatively high back pressure
 - b) small heating requirement
 - c) only relatively low back pressure
 - d) both relatively high back pressure and small heating requirement
- **22.** Which of these is not considered economical for cogeneration?
 - a) a high fraction of electric to total energy
 - b) a low fraction of electric to total energy
 - c) a low fraction of total energy to electric energy
 - d) none of the mentioned
- 23. What is the maximum percent of energy recovered if the steam is condensed before reintroduced to system?

a) 25

c) 45

b) 35

d) 55

- **24.** Energy recovery percentage depends on the type of waste.
 - a) True

b) False

5. Nuclear Power Plant

Position in Question Paper

Total Marks-12

Q.1. c) 2-Marks.

Q.2. b) 4-Marks.

Q.4. b) 6-Marks.

Descriptive Question

- 1. Name any four fuels used in Nuclear power plant
- 2. State the functions of International Atomic Energy Agency
- **3.** Compare PWR and BWR
- **4.** Draw a layout of Boiling water reactor Nuclear plant. State the functions of each component
- 5. Name any four Nuclear power plant situated in India with their Capacity
- **6.** Name the regulating Agencies for Nuclear power plants
- 7. Draw general arrangements of Nuclear Power Plants
- **8.** What are the points to be considered while selecting site of Nuclear power Plants
- 9. Comment on Nuclear Waste Disposal
- 10. Compare Nuclear Power Plant with Thermal Power Plant
- **11.**Explain Nuclear Reactor.
- 12. Classify Nuclear Reactor

MCQ Question

(Total number of Question=Marks*3=12*3=36)

Note: Correct answer is marked with **bold**.

1. The best capable alternative source which can meet the future energy demand is

a) thermal power plant

c) hydroelectric power plant

b) nuclear power plant

d) geothermal power plant

- **2.** How much coal is required to generate energy equivalent to the energy generated by 1 kg of uranium?
 - a) 30000 tonnes of high grade coal



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Udoji Maratha Boarding Campus, Near Pumping Station, Gangapur Road, Nashik-13. RSM POLY Affiliated to MSBTE Mumbai, Approved by AICTE New Delhi, DTE Mumbai & Govt. of Maharashtra, Mumbai. b) 300 tonnes of high grade coal c) 10000 tonnes of high grade coal d) 3000 tonnes of high grade coal **3.** Nuclear fuel in reactor lasts for c) few days a) more than 5 months b) few weeks d) more than 5 years **4.** Cost of nuclear fuel in nuclear power plant economics is considered as a) running cost c) capital cost b) maintenance cost d) development cost **5.** In economics of nuclear power plant taxes and insurance charges are taken as a) operating cost c) capital cost b) maintenance cost d) fixed cost 6. Which of the following are not taken as operation and maintenance cost in economics of nuclear power plant? a) Taxes and insurance c) Cost of waste disposal b) Salaries and wages of staff d) Cost of processing materials 7. What is the overall efficiency of nuclear power plant? a) 20 to 25% c) 30 to 40 % d) 50 to 70 % b) 25 to 30% **8.** The land area required for installation of nuclear power plant is a) more than thermal power plant b) less than thermal power plant c) equel to thermal power plant d) depends on type of construction **9.** All of the nuclear fuel reserve will be ended in about 400 years. b) False a) True 10. With respect to the load centre which location is suitable for stablishment of nuclear power plant? a) Load centre b) Near load centre but at reasonable distance c) Far away from load centre d) Near chemical industries 11. Operating cost of nuclear power plant is less than thermal power plant. a) True b) False 12. The efficiency of a nuclear power plant in comparison to a conventional thermal power plant is

- (a) same
 - (b) more
 - (c) less
 - (d) may be less or mote depending on size
- 13. Isotopes of same elements have
 - (a)same atomic number and different masses

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(b) same chemical properties but different atomic numbers

- (c) different masses and different atomic numbers
- (d) different chemical properties and same atomic numbers
- 14. Atomic number of an element in the periodic table represents the numbers of
 - (a) protons in the nucleus

(c) neutrons in the nucleus

(b) electrons in me nucleus

- (d) electrons in the atom
- 15. The mass number of a substance represents the sum of total number of
 - (a) protons and neutrons in an atom
 - (b) protons and electrons in an atom
 - (c) neutrons and electrons in an atom
 - (d) protons and neutrons in a nucleus
- **16.** Which is not identical for an atom and an isotope
 - (a) mass number
- (d) position in periodic table

(c) chemical properties

- 17. Amongst the following, the fissionable materials are
 - (a) U233andPu239

(b) atomic number

(c) U235andPu235

(b) U23iandPu233

- (d) U238andPu239
- 18. A nuclear unit becoming critical means
 - (a) it is generating power to rated capacity
 - (b) it is capable of generating much more than rated capacity
 - (c) there is danger of nuclear spread
 - (d) chain reaction that causes automatic splitting of the fuel nuclei has been established\
- 19. Moderator in nuclear plants is used to
 - (a) reduce temperature
 - (b) extract heat from nuclear reaction
 - (c) control the reaction
 - (d) cause collision with the fast moving neutrons to reduce their speed
- **20.** The most commonly used moderator in nuclear plants is
 - (a) heavy water

(c) graphite and concrete

(b) concrete and bricks

(d) graphite

- **21.** The nuclear energy is measured as
 - (a) MeV

(c) farads

(b) curie

(d) MW

- 22. The total energy released in fission of U is
 - (a) 5 MeV

(c) 199 MeV

(b) 10 MeV

(d) 168 MeV

- 23. Breeder reactor has a conversion ratio of
 - (a) unity

(c) less than unity

(b) more than unity

(d) zero

- **24.** Boiling water reactor employs
 - (a) boiler

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(b) direct cycle of coolant system

- (c) double circuit system of coolant cycle
- (d) multi pass system
- 25. Fast breeder reactor uses
 - (a) boiler
 - (b) direct cycle of coolant system
 - (c) double circuit system of coolant cycle
 - (d) multi pass system
- **26.** One gram of uranium will produce energy equivalent to approximately
 - (a) 1 tonne of high grade coal
 - (b) 4.5 tonnes of high grade coal
 - (c) 10 tonnes of high grade coal
 - (d) 100 tonnes of high grade coal
- **27.** Which of the following nuclear reactor does not need a heat exchanger for generation of steam
 - (a) gas cooled

(c) pressurised water

(b) liquid metal cooled

(d) boiling water

- **28.** The number of isotopes of hydrogen are
 - (a) 1

(c) U

(b) 2

(c) 3

- **29.** The commonly used material for shielding is
 - (a) lead or concrete

(c) graphite or cadmium

(b) lead and tin

- (d) thick galvanized sheets
- **30.** The main interest of shielding in nuclear reactor is protection against
 - (a) X-rays

(c) a, P, and y rays

(b) infra-red rays

(d) neutrons and gamma rays

- **31.** Reflector in nuclear plants is used to
 - (a) return the neutrons back into the core
 - (b) shield the radioactivity completely
 - (c) check polllution
 - (d) conserve energy
- **32.** Ferrite material is
 - (a) the most fissionable material
 - (b) the basic fuel for nuclear paints
 - (c) basic raw material for nuclear plants
 - (d) the material which absorbs neutrons and undergoes spontaneous changes leading to the formation of fissionable material
- **33.** Enriched uranium is one in which
 - (a) %age of U235 has been artificially in-creased
 - (b) %age of U has been artificially increased
 - (c) %age of U234 has been artificially in-creased
 - (d) extra energy is pumped from outside



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34. Which of the following particles is the lightest

(a) nucleus (c) proton (b) electron (d) meson

35. Which of the following is the heaviest

(a) neutron (c) atom (d) electron (b) proton

36. In nuclear fission each neutron that causes fission releases

(c) one new neutron (a) no new neutron

(d) more than one new neutrons (b) at least one new neutron

6. Economic Analysis of Power Plant

Position in Question Paper

Q.1. c) 2-Marks.

Q.2. b) 4-Marks.

Q.4. b) 6-Marks.

Total Marks: 12

Descriptive Question

- 1. Classify and Explain Energy
- 2. Define i)Fixed Cost ii)Running Cost
- 3. Explain methods of calculating depreciation cost
- **4.** Explain estimation of performance parameters of power plant
- 5. Explain What are the factors affecting on choice of power plant
- 6. Define load factor, capacity factor, thermal efficiency operational efficiency
- 7. Explain Unit energy cost
- **8.** State the procedure to determine the cost of energy per kWH
- **9.** Thermal power plants consists of two 50 MW units, each running at 6000 hours and one 20MW units runs at 3000 hours per year. Energy produced by the plant is 840 x 106 kWh per year. Find Plant load factor and plant use factor
- **10.**Peak load on power plant is 60 MW. The load having maximum demand 30MW.20MW.10MW and 14MW connected to power plant. The capacity of power plant is 80 MW and load factor 0.5. Estimate
 - i. Energy supplied per year ii. Demand factor iii. Diversity factor

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MCQ Question

(Total number of Question=Marks*3=12*3=36)

Note: Correct answer is marked with **bold**

1. What is the advantage of sectionalizing of po	wer plant?		
a) High reliability	c) Low maintenance		
b) Low capital cost	d) Easy operation		
2. The area under the load curve represents	d) Lasy operation		
a) the average load on power	c) number of units generated		
system	d) load factor		
b) maximum demand	a) foud fuctor		
3. Which of the following is equal to the maxim	um demand?		
a) The ratio of area under curve to the total ar			
b) The ratio of area under curve and number			
c) The peak of the load curve			
d) The area under the curve			
4. Load duration curve indicates			
a) the variation of load during different hours of the day			
· · · · · · · · · · · · · · · · · · ·	b) total number of units generated for the given demand		
c) total energy consumed by the load			
d) the number of hours for which the parti	cular load lasts during a day		
5. During which time the demand of electrical e			
a) 2 A.M. to 5 A.M.	c) 12 P.M. to 7 P.M.		
b) 5 A.M. to 12 P.M.	d) 7 P.M. to 9 P.M		
6. Size and cost of installation depends upon	,		
a) average load	c) square mean load		
b) maximum demand	d) square of peak load		
7. What is Demand factor?	, .		
a) Ratio of connected load to maximum dema	and		
b) Ratio of average load to connected load			
c) Ratio of maximum demand to the conne	cted load		
d) Ratio of kilowatt hour consumed to 24 hou	ırs		
8. Which of the following represents the annual	average load?		
a) (KWh supplied in a day)/24			
b) $\{(KWh \text{ supplied in a day})/24\} \times 365$			
c) {(KWh supplied in a month)/(30 x 24)			
d) (KWh supplied in a year) / (24×365)			
9. The load factor is			
a) always less than unity	c) always greater than 1		
b) less than or greater than 1	d) less than zero		
10. In practice what is the value of diversity factor	or?		

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a) Less than Unity	c) Equal to or greater than Unity
b) Geater than Unity	d) Less than zero
11. Coincidence factor is reciprocal of	,
a) average load	c) capacity factor
b) demand factor	d) diversity factor
12. Which of the following is called as cold re	· · · · · · · · · · · · · · · · · · ·
a) Reserve capacity available but not re	
b) Reserve capacity available and ready fo	<u> </u>
c) Generating capacity connected to bus an	
d) Capacity in service in excess of peak lo	
13. What is the advantage of sectionalizing of	
a) High reliability	c) Low maintenance
b) Low capital cost	d) Easy operation
14. The area under the load curve represents	, ,
a) the average load on power	c) number of units generated
system	d) load factor
b) maximum demand	,
15. Which of the following is equal to the ma	ximum demand?
a) The ratio of area under curve to the total	
b) The ratio of area under curve and numb	
c) The peak of the load curve	
d) The area under the curve	
16. Load duration curve indicates	
a) the variation of load during different ho	urs of the day
b) total number of units generated for the g	given demand
c) total energy consumed by the load	
d) the number of hours for which the pa	rticular load lasts during a day
17. During which time the demand of electrical	al energy is maximum?
a) 2 A.M. to 5 A.M.	c) 12 P.M. to 7 P.M.
b) 5 A.M. to 12 P.M.	d) 7 P.M. to 9 P.M
18. Size and cost of installation depends upon	
a) average load	c) square mean load
b) maximum demand	d) square of peak load
19. What is Demand factor?	
a) Ratio of connected load to maximum de	mand
b) Ratio of average load to connected load	
c) Ratio of maximum demand to the con	nected load
d) Ratio of kilowatt hour consumed to 24 h	nours
20. Which of the following represents the annu	ial average load?
a) (KWh supplied in a day)/24	
b) $\{(KWh \text{ supplied in a day})/24\} \times 365$	
c) {(KWh supplied in a month)/(30 x 24)	
d) (KWh supplied in a year) / (24 × 365) Prepared By: Prot. C.P.Gaikwad (Department of Mechani	cal Engineering) Page34 of 36

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21.	The load factor is	
	a) always less than unity	c) always greater than 1
	b) less than or greater than 1	d) less than zero
22.	In practice what is the value of diversity factor?	
	a) Less than Unity	c) Equal to or greater than Unity
	b) Geater than Unity	d) Less than zero
23.	Coincidence factor is reciprocal of	
	a) average load	c) capacity factor
	b) demand factor	d) diversity factor
24.	Which of the following is called as cold reserve?	•
	a) Reserve capacity available but not ready for	use
	b) Reserve capacity available and ready for use	
c) Generating capacity connected to bus and ready to take load		
	d) Capacity in service in excess of peak load	
25.	What is the advantage of sectionalizing of power p	olant?
	a) High reliability	c) Low maintenance
	b) Low capital cost	d) Easy operation
26.	The area under the load curve represents	
	a) the average load on power system	
	b) maximum demand	
	c) number of units generated	
	d) load factor	
27.	Which of the following is equal to the maximum d	emand?
	a) The ratio of area under curve to the total area of	rectangle
	b) The ratio of area under curve and number of hor	urs
	c) The peak of the load curve	
	d) The area under the curve	
28.	Load duration curve indicates	
	a) the variation of load during different hours of the	e day
	b) total number of units generated for the given der	mand
	c) total energy consumed by the load	
	d) the number of hours for which the particular	load lasts during a day
29 .	During which time the demand of electrical energy	
	a) 2 A.M. to 5 A.M.	c) 12 P.M. to 7 P.M.
	b) 5 A.M. to 12 P.M.	d) 7 P.M. to 9 P.M
30.	Size and cost of installation depends upon	
	a) average load	c) square mean load
	b) maximum demand	d) square of peak load
	What is Demand factor?	
	a) Ratio of connected load to maximum demand	
	b) Ratio of average load to connected load	
	c) Ratio of maximum demand to the connected l	oad
	d) Ratio of kilowatt hour consumed to 24 hours	

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- **32.** Which of the following represents the annual average load?
 - a) (KWh supplied in a day)/24
 - b) {(KWh supplied in a day)/ 24 } \times 365
 - c) $\{(KWh \text{ supplied in a month})/(30 \times 24)\}$
 - d) (KWh supplied in a year) $/(24 \times 365)$
- **33.** The load factor is
 - a) always less than unity
 - b) less than or greater than 1
- **34.** In practice what is the value of diversity factor?
 - a) Less than Unity
 - b) Geater than Unity
- **35.** Coincidence factor is reciprocal of
 - a) average load
 - b) demand factor

- c) always greater than 1
- d) less than zero
- c) Equal to or greater than Unity
- d) Less than zero
- c) capacity factor
- d) diversity factor
- **36.** Which of the following is called as cold reserve?
 - a) Reserve capacity available but not ready for use
 - b) Reserve capacity available and ready for use
 - c) Generating capacity connected to bus and ready to take load
 - d) Capacity in service in excess of peak load