

Udoji Maratha Boarding Campus, Near Pumping Station, Gangapur Road, Nashik-13. <u>RSM POLY</u> Affiliated to MSBTE Mumbai, Approved by AICTE New Delhi, DTE Mumbai & Govt. of Maharashtra, Mumbai.

Subject: - Mechanical working drawing (22341)



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SYLLABUS

Chapter No.	Name of chapter	Marks With Option
1	Development of surfaces	18
2	Intersection of solids	21
3	Conventional representation	08
4	Production drawing	14
5	Details to assembly	32
6	Assembly to details	32
	Total Marks :-	125



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BOARD THEORY PAPER PATTERN

Q.1		Attempt any FIVE	5*2=10	
	a)	Conventional representation		
	b)	Conventional representation		
	c)	Conventional representation		
	d)	Conventional representation		
	e)	Production drawing		
	f)	Production drawing		
	g)	Production drawing		
Q.2		Attempt any ONE	2*7=14	
	a)	Intersection of solids		
	b)	Intersection of solids		
	c)	Intersection of solids		
Q.3	Α	Attempt any ONE	1*4=08	
	a)	Production drawing		
	b)	Production drawing		
Q.3	B	Attempt any TWO	2*6=12	
	a)	Development of surfaces		
	b)	Development of surfaces		
	c)	Development of surfaces		
Q.4		Attempt any following compuls	sory (Assembly to details)	1*16=16
Q.5		Attempt any one	1*16=16	
	a)	Details to assembly		
	b)	Details to assembly		





Syllabus:-

Unit	Name of the Unit	Course Outcome
No.		(CO)
1	Development of surfaces	CO-341.01
2	Intersection of solids	CO-341.02
3	Conventional representation	CO-341.03

		Course Outcome
Q.1	Attempt any THREE3*2=6Marks	(CO)
a)	Conventional representation	CO-341.03
b)	Conventional representation	CO-341.03
c)	Conventional representation	CO-341.03
d)	Conventional representation	CO-341.03
Q.2	Attempt any ONE 1*7=7 Marks	
a)	Development of surfaces	CO-341.01
b)	Development of surfaces	CO-341.01
Q.2	Attempt any ONE 1*7= 7Marks	
a)	Intersection of solids	CO-341.02
b)	Intersection of solids	CO-341.02





Syllabus:-

		Course Outcome
Unit	Name of the Unit	(CO)
No.		
3	Production drawing	CO-341.04
4	Details to assembly	CO-341.05
5	Assembly to details	CO-341.06

Q.1	Attempt any ONE	1*4= 4Marks	Course Outcome (CO)
a)	Production drawing		CO-341.04
b)	Production drawing		CO-341.04
Q.2	Attempt any ONE	1*7=8Marks	
a)	Details to assembly		CO-341.05
b)	Details to assembly		CO-341.05
Q.2	Attempt any ONE	1*7= 8Marks	
a)	Assembly to details		CO-341.06
b)	Assembly to details		CO-341.06





COURSE:- Mechanical Working Drawing (22341) PROGRAMME: - ALL

CO.NO	Course Outcome	
CO-103.1	Draw Development of lateral surface of various solids	
	1	
CO 102.2		
CO-103.2	Draw intersection of curves of different solids	
CO-103.3	Use various drawing codes, convention & their symbol	
CO-103.4	Use Production drawing, used for produce for products	
CO 102 5	Drow accomply of product	
CO-103.5	Draw assembly of product	
CO-103.6	Draw Details of product	



1 . Development of surfaces (Total Marks =08)

Position in Question Paper Q.3.B. a) 6-Marks. b) 6-Marks. **Total Marks-12**

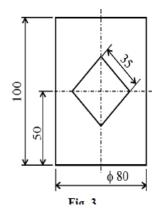
Descriptive Question

1. A vertical cylinder of 70 mm diameter is penetrated by another cylinder of 50 mm diameter. The axis of the penetrating cylinder is parallel to both H.P. and V.P. and is 8 mm away from the axis of the vertical cylinder. Draw its projections showing curves of intersection.

2. A vertical cylinder of diameter of 70 mm and height 100 mm is completely penetrated by a horizontal square prism of side 50 mm and length 110 mm. The axis of the prism bisects the axis of the cylinder. All the rectangular faces of the prism are equally inclined to H.P. Draw Front View, Top View and side view

3. A cone with base diameter 80 mm and axis height 75 mm is kept on the H.P. on its base. It is penetrated by a horizontal cylinder of diameter 40 mm with its axis parallel to V.P. and intersecting the axis of the cone at a distance of 25 mm above the base of the cone. Draw the projections solid showing curves of intersection.

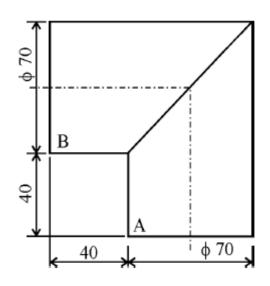
4. Draw the development of the lateral surface of the cylinder having a square hole in it as shown in the Fig.



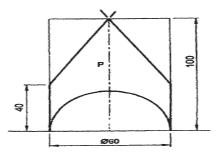
5. Draw the development of lateral surface of Part 'A' and Part 'B' of a



right angle elbow shown in Fig



- **6.** square prism of base side 40 mm and height 80 mm rests on HP with all faces equally inclined to VP. It is cut by a plane perpendicular to VP and 60° inclined to HP passing through a point on axis 55 mm from base. Draw development of lateral surface of the prism.
- **7.** A cone of base diameter 60 mm and 70 mm long axis rests on HP on its base. It is cut by a section plane perpendicular to VP and inclined 45° to HP passing from a point on axis 35 mm from apex. Draw development of lateral surface of cone.
- **8.** Develop lateral surface of 90° elbow. Each pipe diameter is 60 mm. Maximum length of each leg is 80 mm.
- **9.** A cone resting on H.P is having diameter of base. 45 mm and height 60 mm. If is cut by a vertical plane perpendicular to V.P and 10 mm away from the axis of cone. Draw the development of lateral surface of the cone.
- **10.** Fig. shows a right circular cylinder of diameter60 mm and height of axis 100 mm it i cut as shown. Draw the development of its lateral surface



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MCQ Question (Total number of Question=Marks*3=8*3=24)

development.	
a. Flat	c. Curved
b. Spherical	d. None of the above
2.Rectangular prism is an example of	
a. objects having isometric lines	b. object having curved surfaces
c. object having non-isometric lines	d. object having straight lines
3. The development of a right cylinder will be	
a. Parallelogram	b. Rectangle
c. Circle	d. Rhombus
4. Following is the application of Developmen	t of surface
a. Making of Boiler	c. Both (A) and (B)
b. Making of Chimney	d. None of the above
5. The development of a right prism will be	
a. Parallelogram	c. Rectangle
b. Circle	d. Rhombus
6. Following method is used for Development	of Right Cylinder
a. Radial line method	c. Approximate Method
b. Parallel line method	d. All of the above
7. Following method is used for Development	of Right Prism
a. Radial line method	(C) Approximate Method
b. Parallel line method	(D) All of the above
8. Following method is used for Development	of Sphere
a. Zone method	c. Both (A) and (B)
b. Lune method	d. None of the above
9. The lateral surface of right cylinder of diam we get	eter 30mm and height of axis 60mm is developed,
a. Square of each side 60mm	c. Rectangle of 94mm x60mm
b. Rhombus of each side 60mm	d. None of the above
	onal prism of each base edge 20mm and height of
axis 60mm is developed, we get	F
a. Square of each side 100mm	c. Rectangle of 100mm x 60mm
b. Rhombus of each side 60mm	d. None of the above
11. Triangulation Method	
a. It is employed for pyramids	pieces
b. It is used for developing prisms	d. None of these
c. It is used for developing transition	
12. Which method of development is employed	d in case of double curved objects?
a Devallat line devalorment	h Approximation mathed

a. Parallel-line development **b. Approximation method**

Prepared By: Prof.Y.M. Halde (Department of Mechanical Engineering)

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c.Triangulation development d.Radial-linedevelopment 13. Which method of development is employed in case of sphere, ellipsoid? a. Parallel-line development c. Triangulation development **b.** Approximation method d. Radial-line development 14. The development of the lateral surface of a cylinder is a rectangle having one side equal to the ______ of its base-circle and the other equal to its length. a. circumference c. diameter b. area d. radius **15.** The development of the curved surface of a cone is a ______ of a ______ c. segment, ellipse a. sector, circle b. segment, circle d. arc, parabola 16. The development of the surface of a cube consists of _____ equal squares, the length of the side of the squares being equal to the length of the edge of the cube. a. 4 c. 12 **b.** 6 d. 8 17. The development of lateral surface of a pyramid consists of a number of equal _____triangle in contact. a. equilateral c. scalene **b.** isosceles d. right angled 18.Knowledge of Development of surfaces of solids is required for fabrication of a. Pipe work c. Containers b. Ducts d. All of the above 19. The front view obtained on the development of a square pyramid from its plan and front elevation which stands vertically on its base on H.P with one edge of the base parallel to V.P? a. Square c. Trapezium d. Rectangle b.Triangle **20.** The shape of the development of the surface shown will be as a _____ LEFT TOP c. Triangular prism a. Cube d. Cone b. Cuboid **21.** For a cone, the front view will be a ______ with the slant edge showing the true length of the generator of the cone. a) Square c) Triangle b) Rectangle d) Circle **22.** The development of lateral surfaces of a pentagonal pyramid is _____ a. Five rectangles b.Five squares Prepared By: Prof.Y.M. Halde (Department of Mechanical Engineering) Page10 of 28



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c. Five triangles

d. Five circles

23. Zone method is used to develop _____

a. prism

c. cone

b. pyramid

d. sphere

24. The top view obtained by the development of a square pyramid from its plan and front elevation which stands vertically on its base on H.P with one edge of the base parallel to V.P. will be?

a.Triangle

b. Square

c.Trapezium d.Circle



2. Intersection of solids (Total Marks =14)

Total Marks-18

Position in Question Paper Q.2. a) 6-Marks. b) 6-Marks. c) 6-Marks.

Descriptive Question

 A vertical cylinder 85 mm diameter is penetrated by another cylinder of 60 mm diameter, the axis of which is parallel to both H.P. and V.P. The two axes are 8 mm apart. Draw the projections showing curves of intersection.

2. A vertical square prism base 50 mm side has its faces equally inclined to V.P. It is completely penetrated by another square prism of base 30 mm side, the axis of which is parallel to both H.P. and V.P. and is 6 mm away from the axis of the vertical prism. The faces of horizontal prism are also equally inclined to the V.P. Draw the projections of solids showing the lines of intersection.

3. A square hole of 35 mm side is cut in a cylindrical shaft 75 mm diameter and 125 mm long. The axis of the hole intersects that of the shaft at right angles. All faces of the hole are inclined at 45degree to the H.P. Draw the three views of the shaft when the plane of the two axes is parallel to the V.P.

4. A vertical cylinder of 70 mm diameter is penetrated by another cylinder of 50mm diameter. The axis of the penetrating cylinder is parallel to both H.P. and V.P. and is 8 mm away from the axis of the vertical cylinder. Draw its projections showing curves of intersection.

5. A vertical cylinder of diameter of 70 mm and height 100 mm is completely penetrated by a horizontal square prism of side 50 mm and length 110 mm. The axis of the prism bisects the axis of the cylinder. All the rectangular faces of the prism are equally inclined to H.P. Draw Front View, Top View and Side View showing the curves of intersection.



6. A cone with base diameter 80 mm and axis height 75 mm is kept on the H.P. on its base. It is penetrated by a horizontal cylinder of diameter 40 mm with its axis parallel to V.P. and intersecting the axis of the cone at a distance of 25 mm above the base of the cone. Draw the projections solid showing curves of intersection

7. A cone with base diameter 80 mm and axis height 75 mm is kept on the H.P. on it's base. It is penetrated by a horizontal cylinder of diameter 40 mm with it's axis parallel to V.P. and intersecting the axis of the cone at a distance of 25 mm above the base of the cone. Draw the projections of solid showing curves of intersection.

8. A vertical square prism side of base 35 mm and 80 mm long has it's vertical faces equally inclined to V.P. It is penetrated by another square prism side of base 35 mm and axis length 80 mm so flat it's axis parallel to both H.P. and V.P. and is 10 mm in front of the axis of the vertical prism. The faces of the penetrating prism are equally inclined to H.P. Draw the projections of the prisms showing lines of intersection.

9. A vertical square prism 50 mm side of base and 100 mm long having it's faces equally inclined to the V.P. is completely penetrated by a horizontal cylinder 40 mm diameter and 100 mm long the axis of which is parallel to V.P. and 6 mm away from that of axis of prism. Draw the projections of the solids showing curves of intersection

10. A cone with base diameter 70 mm & axis height 65 mm is kept on HP on its base. It is penetrated by a horizontal cylinder of diameter 35 mm with its axis parallel to VP & intersecting axis of cone at distance of 20 mm above base of cone. Draw projection of solid showing curve of intersectio

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MCQ Question

(Total number of Question=Marks*3=14*3=42)

1. A cylinder 50mm dia. and 70mm axis is completely penetrated by a triangular prism of 45 mm sides and 70 mm axis, horizontally. One flat face of prism is parallel to Vp and Contains axis of cylinder. Draw projections showing curves of intersections.

- a. Triangle with a circle
- b.Cylinder with a triangle

c. Cylinder with a circle d. Circle with a cylinder

2. The _____ planes are so selected as to cut the surface of one of the solids in straight lines and that of the other in straight lines or circles.

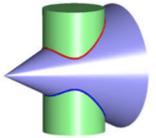
c. horizontal
d. xy
n angle of 1200 with each other is
c. orthographic axes
d. oblique axes
the line of intersection between two curved
e and curved surfaces is a
c. straight line, curve, straight line
c. straight line, curve, straight line d. curve, curve, curve
while two solids are intersecting the solids
c. pyramid, cone
d. prism, pyramid
wo solids intersect the solids may be
c. triangular pyramid, cube
d. triangular prism, square pyramid
ees the line of intersection will be
c. straight line, cylinder
d. curve, cylinder
hile two solids are intersecting the solids may
c. pyramid, cuboid
d. cube, cone
nes drawn cutting the solid either parallel,
one of the solids in straight lines and that of
method.
c. removing material
d. cutting- plane



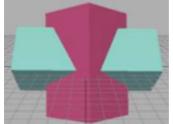
10. The surfaces of which intersect one another in lines which are called line of intersection. **a. True**

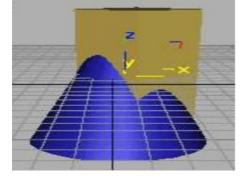
b.False

11. The red, blue curve in the figure (shown below) represents ______



a. welding
b. joining
12. The figure (4-sided) below represents the intersection of _____





a. triangular prism standing and Triangular prism penetrating

- b. cylindrical prism standing and square prism penetrating
- c. triangular prism standing and Square prism penetrating

d. cone standing and square prism penetrating

- **14.** This type of solid has two bases that are parallel equal polygons:
 - a. pyramidc. coneb. prismd. torus

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15. The solid having a polygon for a base and triangular lateral faces intersecting at a vertex is		
a. pyramid	b. cone	
b. prism	D) torus	
16. Among the following solids, a regular polyhedron is		
a. square prism	c. cube	
b. square pyramid	d. sphere	
17. A solid having minimum number of faces is		
a. tetrahedron	c. square pyramid	
b. triangular prism	d. cube	
18. The number of face in a tetrahedron are		
a. 4	c. 12	
b. 8	d. 20	
19. The number of stages that are necessary to get the orth	nographic views of a solid having its axis	
inclined to both reference planes is		
a. 1	c. 3	
b. 2	d. 4	
20. A tetrahedron is resting on its face on the H.P. with a	side perpendicular to the V.P. Its front	
view will be	1 1	
a. equilateral triangle	c. scalene triangle	
b. isosceles triangle	d. right-angle triangle	
21. A square pyramid is resting on a face in the V.P. The		
in the front view is		
a. 1	c. 3	
b. 2	d. 4	
22. The solid, which will have two dotted lines in the top		
H.P. is	view when it is resting on its face in the	
a. square pyramid	c. hexagonal pyramid	
b.pentagonal pyramid	d. all of these	
23. A cube is resting on the H.P. with a solid diagonal per		
as	pendicular to it. The top view will appear	
	c. irregular hexagon	
a. square		
b. rectangle 24 A right circular concernation on a point of its base circu	d. regular hexagon	
24. A right-circular cone resting on a point of its base circ		
to the H.P. and 45° to the V.P. The angle between the refe	-	
a. 30°	c. 45°	
b. between 30° and 45°	d. more than 45°	
25. A right-circular cone resting on a generator in the H.P. has the axis inclined at 30° to the H.P.		
and 45° to the V.P. The angle between the reference line a	-	
a. less than 45°	c. more than 45°	
b. 45°	d. any of these	
26. A cylinder rests on a point of its base circle in the H.P., having the axis inclined at 30° to the		
H.P. and 60° to the V.P. The inclination of the top view of	t the axis with the reference line will be	

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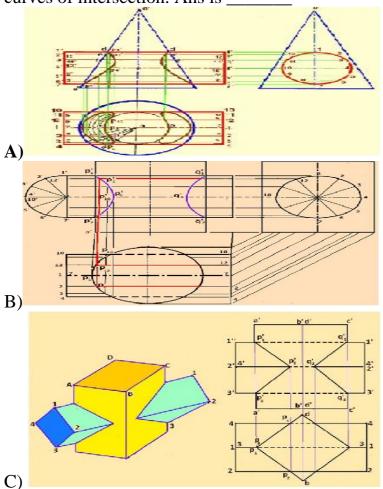
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a. 30°	c.90°
b. 60°	d. none of these
27. A cutting plane cut the cone such a way that true sha	pe of cutting portion is seen as triangle
when cutting plane is cut the base and passed through	
a. midpoint of axis	c. generator of cone
b. apex of cone	d. any point on axis
28. Another name for a cube is a	
a. hexahedron	c. icosahedron
b. tetrahedron	d. octahedron
29. Another name for a tetrahedron is a	
a. triangular prism	c. triangular pyramid
b. square prism	d. square pyramid
30. cone has two planar surfaces parallel to	each other.
a. truncated	c. right
b. frustum	d. oblique
31. The solid having a polygon for a base and triangula	r lateral faces intersecting at a vertex is
a. pyramid	c. cone
b. prism	d. torus
32. Name the solid formed by four equilateral triangle	
a. Square pyramid	c. Tetrahedron
b. Triangular pyramid	d. Square prism
33. A cylinder standing on the HP is cut by a vertical pla	ane parallel to the axis and away from it.
The shape of the section will be	-
a. Rectangle	c. Ellipse
b. Circle	d. Hyperbola
34. When the axis of the solid is parallel to both HP and	VP the view which reveals the true shape
of the base is	
a. Front view	c. Side view
b. Top view	d. None of these
35. Name the solid formed by revolving right angle trian	gle with one of its perpendicular side fixed
a. Cone	c. Tetrahedron
b. Cylinder	d. Octahedron
36. When the cone, resting on base on V.P., is cut by sec	ction plane parallel to V.P. then the true
shape is and can be seen in view.	
a. Circle, Front	c. Ellipse, Top
b. Ellipse, Front	d. Circle, Top
37. To obtain the true shape of the section of solid, an au	-
a. Inclined at an 45° to acutting plane	c. Parallel to a cutting plane
b. parallel to XY	d. perpendicular to a cutting plane
ĩ	

38. A vertical cone, diameter of base 75 mm and axis 100 mm long, is completely penetrated by a

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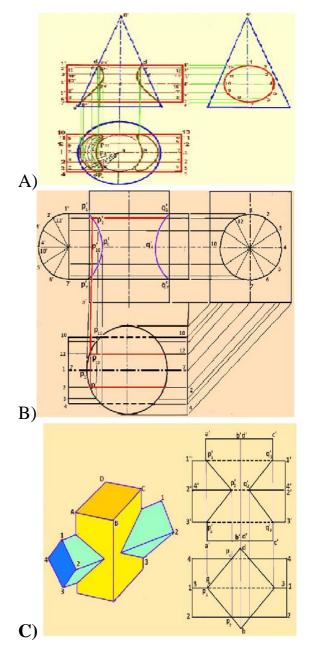
cylinder of 45 mm diameter. The axis of the cylinder is parallel to HP and VP and intersects the axis of the cone at a point 22 mm above the base. Draw the projections of the solids showing curves of intersection. Ans is _____



D) None of above



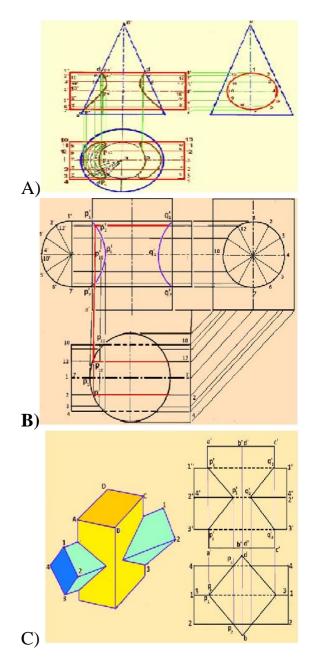
39. A vertical square prism, base 50 mm side, is completely penetrated by a horizontal square prism, base 35 mm side, so that their axes intersect. The axis of the horizontal prism is parallel to the prism, while the faces of the two prisms are equally inclined to the prism. Draw the projections of the solids, showing lines of intersection. (Assume suitable lengths for the prisms.)



D) None of above



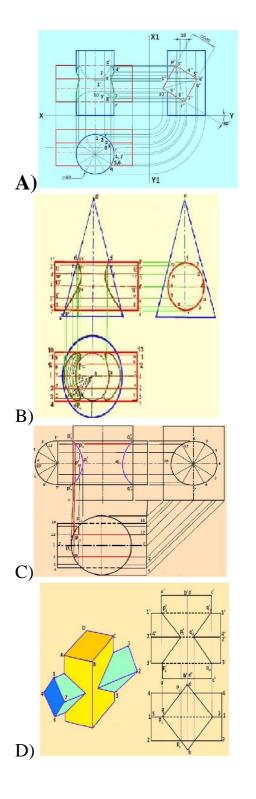
40. A vertical cylinder of 80 mm diameter is completely penetrated by another cylinder of 60 mm diameter, their axes bisecting each other at right angles. Draw their projections showing curves of penetration, assuming the axis of the penetrating cylinder to be parallel to the VP.



D) None of above

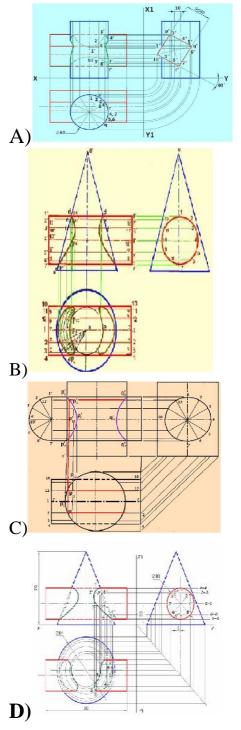


41. A vertical cylinder with a 60 mm diameter is penetrated by a horizontal square prism with a 40 mm base side, the axis of which is parallel to the VP and 10 mm away from the axis of the cylinder. A face of the prism makes an angle of 30° with the HP. Draw their projections showing curves of intersection.





42. A cone with a base diameter of 64 mm and an axis length of 70 mm is kept on its base on the HP. A cylinder of diameter 30 mm and length 90 mm penetrates the cone horizontally. The axis of the cylinder is 20 mm above the base of the cone and 5 mm away from the axis of the latter. Draw the three views of the solids showing curve of intersection.



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3. Conventional Representation (Total Marks =08)

Position in Question Paper

Total Marks-08

- Q.1. a) 2-Marks.
 - b) 2-Marks.
 - c) 2-Marks.
 - d) 2-Marks

Descriptive Question

1. Draw the conventional representation of the following :

- (i) Cylindrical helical compression spring of wire of circular cross-section
- (ii) Semi-elliptic leaf spring.
- **2.** Draw a part showing fillet radius and chamfered edge.
- **3.** Draw the conventional representation of :
 - (i) Spur gear
 - (ii) Bevel gear.
- 4. Draw the actual view and conventional representation of
 - (i) External screw thread
 - (ii) Straight knurling.
- **5.** Draw the conventional representation of the following :
 - (i) I-section or rolled section
 - (ii) Long Break in pipe
- **7.** Draw the conventional representation for common feature.
 - (i) Radial Ribs
 - (ii) Bearings
- 6. Draw the actual sketch of Counter Bore and Counter Sunk hole.
- **7.** Draw the actual sketch and conventional representation :
 - (i) Spiral Spring
 - (ii) Semi-elliptic leaf spring with eyelets.
- **8.** Draw the conventional representation for common feature



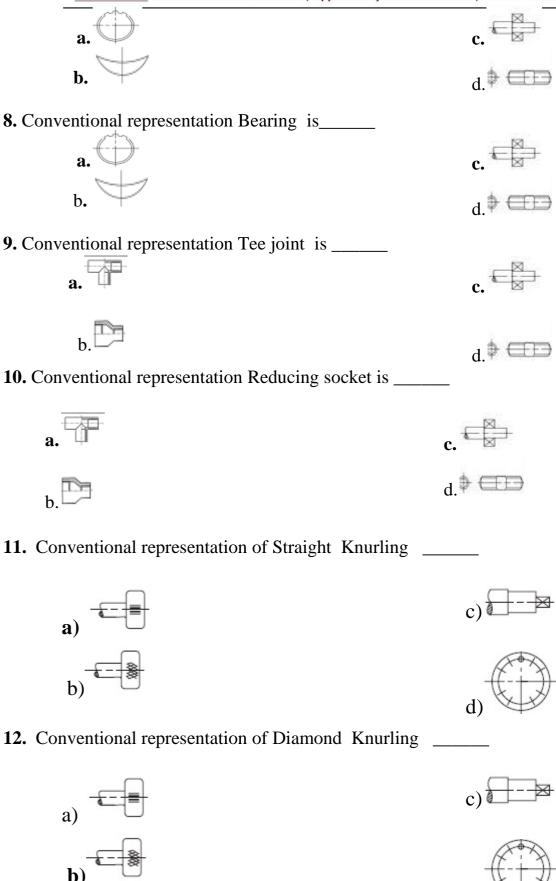
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- (a) Revolved section
- (b) Splined shaft
- (c) Worm gear
- (d) Internal thread
- (e) Compression spring with square section
- (f) Roller bearing
- (g) Globe valve
- 9. Draw conventional representation for any SIX of the following : 12
- (i) Steel
- (ii) Diamond knurling
- (iii) Helical spring with flat end
- (iv) Bevel gear
- (v) I-section
- (vi) Ball and Roller bearing
- (vii) Gate valve
- (viii) Internal screw thread
- **10.** Draw Conventional representation for any SIX of the following : 12
- (a) Offset section
- (b) Globe valve
- (c) Diamond Knurling
- (d) Leaf spring with eyes and central Band
- (e) Wood
- (f) Spur gears
- (g) Counter bored holes
- (h) Ball and Roller beari

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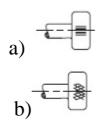
7. Conventional representation Leaf spring is _____

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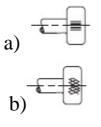
13. Conventional representation of Squared on shaft



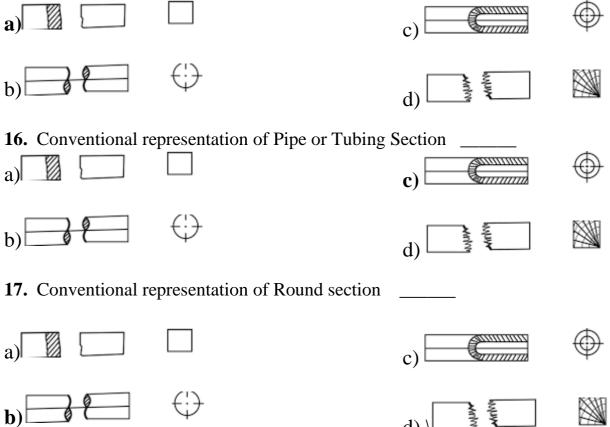




14. Conventional representation of Holes on circular shaft

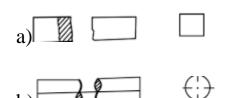


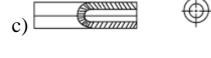
15. Conventional representation of Rectangular (metal)Section



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18. Conventional representation of Rectangular wood section







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4. Production Drawing (Total Marks =10)

Position in Question Paper

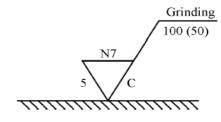
Total Marks- 10

Q.1. e) 2-Marks. f) 2-Marks. g) 2-Marks.

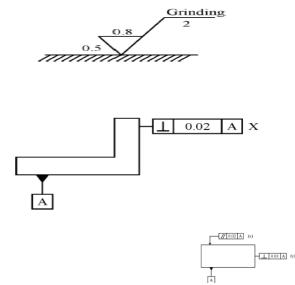
Q.3. A) 4-Marks.

Descriptive Question

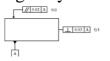
1. State the meaning of the symbol shown in Fig.



2. State the meaning of symbols shown in the Fig.



- **3.** Refer Fig. and state the meaning of symbol at X.
- **4.** Refer Fig. and state the meaning of symbol X and Y.



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5. Define : (i) Allowance (ii) Clearance (iii) Interference (iv) Deviation

- 6. Write the symbol for light press fit, and give its two applications.
- 7. A bush bearing has internal diameter

 ϕ 25^{+0.000} and the shaft diameter is

 $\Phi^{25-0.0401}$. Find the minimum and maximum clearance and identify the type of fit between bush and shaft.

8. A bush bearing has internal diameter $50^{+0.280}_{-0.120}$ and the shaft diameter is $50^{+0.090}_{-0.000}$. Find the minimum and maximum clearance and identify the type of fit between bush and shaft.

9. Draw a sketch showing basic size, lower deviation, upper deviation and tolerance.

10. Draw the symbols representing the characteristics to be tolerance.

- (i) Circularity
- (ii) Cylindricity.
- **11.** Draw the symbol for the following
 - (i) Concave fillet weld
 - (ii) Seam Weld
 - (iii) Flat Single V butt Weld
 - (iv) Square butt weld
- **12.** Draw the symbol of the following :
- (i) Square butt
- (ii) Double J-butt
- (iii) Spot weld
- (iv) Convex fillet weld



13.Write the symbol for light press fit, and give its two applications.

14.A bush bearing has internal diameter

 $\phi 25^{+0.025}$ and the shaft diameter is

-0.020 \$\$\phi_25^{-0.040}\$\$\$

 Φ^{25} . Find the minimum and maximum clearance and identify the type of fit between bush and shaft.

15. A bush bearing has internal diameter $50^{+0.280}_{-0.120}$ and the shaft diameter is $50^{+0.090}_{-0.000}$. Find the minimum and maximum clearance and identify the type of fit between bush and shaft.

16. Draw a sketch showing basic size, lower deviation, upper deviation and tolerance.

17. Draw the symbols representing the characteristics to be tolerance.

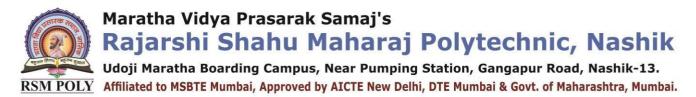
- (i) Circularity
- (ii) Cylindricity.

18. Draw the symbol for the following

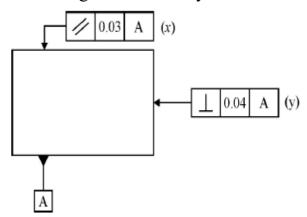
(i) Concave fillet weld

(ii) Seam Weld

- (iii) Flat Single V butt Weld
- (iv) Square butt weld
- **19.** Draw the symbol of the following :
- (v)Square butt
- (vi)Double J-butt
- (vii)Spot weld
- (viii) Convex fillet weld



20. Refer Fig. 3. What is the meaning of at 'x' and 'y'



21. Two mild steel plates of 8 mm thickness are to be welded to have a lap joint by a fillet weld of leg length 8 mm. Represent the weld on drawing with proper symbols.

22. Represent a welding drawing of A right circular cylinder is to be welded to a steel plate at right angles to it, with all round fillet weld of 6 mm leg length.

23. Represent the welding drawing of two shafts with equal diameter welded end to end by means of square butt weld with convex counter of site.

MCQ Question

(Total number of Question=Marks*3=10*3=30)

1. Which of the following is not a classification of fit?

a. Clearance	c. Interference
b. Transition	d. Enjoining

2. Which of the following always provides a positive clearance between the hole and the shaft over the entire range of tolerances?

a. Clearance	c. Interference
b. Transition	d. None of the mentioned

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3. Tolerance for a shaft of 50mm diameter as the basic size, with the fundamental deviation denoted

by g and tolerance of grade 7 is represented as?

a.g50,7

c. 7g50

b. 50g7

d. None of the mentioned

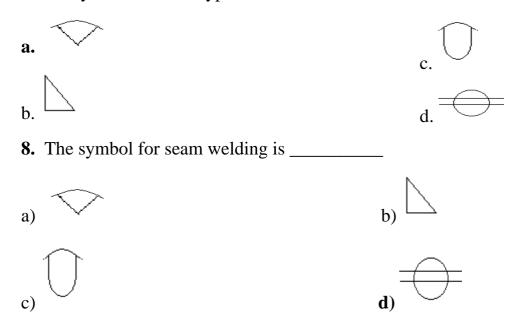
4. Why tolerances are given to the parts?

a) Because it's impossible to make perfect settings

- b) To reduce weight of the component
- c) To reduce cost of the assembly
- d) To reduce amount of material used
- 5. Which type of tolerance provided in drilling mostly?
- a. Bilateral c. Trilateral
- b. Unilateral d. Compound
- 6. Which of the following option is true for given statements?
- Statement 1: Bilateral tolerances are used in mass production techniques.

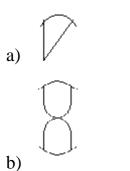
Statement 2: The basic size should be equal to upper and lower limits.

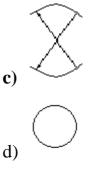
- a. T, T c. T, F b. F, F d. F, T
- **7.** The symbol for weld type fillet is _____



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9. The symbol for weld type double-V butt is _____

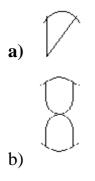




c)

d)

10. The symbol for weld type Bevel butt is _____



11. What is the term of the algebraic difference between a size, to its corresponding basic size?

a. Deviation

b. Upper deviation

12. What is the name of system if the size of the hole is kept constant, shaft is varied?

- a. Bilateral system
- b. Unilateral system
- **13.** Which is grade of tolerance?
- a. Bilateral tolerance
- b. Unilateral tolerance
- **14.** What is the smaller of two limits of size?
- a. Actual size
- b. Maximum limit of size

- c. Lower deviation
- d. Actual deviation
- - c. Hole basis system
 - d. Shaft basis system

c. Fundamental tolerance

- d. Fundamental deviation
- c. Minimum limit of size
- d. Limit of size

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RSM POLY Affiliated to MSBTE Mumbai, Approved by AICTE New Delhi, DTE Mumbai & Govt. of Maharashtra, Mumbai. 15. How many number of fundamental deviation in the BIS system? a. 25 c. 15 b. 20 d. 26 16. Which term is used to indicate maximum permissible overall variation of form or position of a feature? a. Tolerance c. Geometrical tolerance b. Deviation d. Fundamental tolerance **17.** Which symbol is used to indicate datum face to represent geometrical tolerance? a. Circle c. Triangle b. Square d. Parallelogram **18.** Which one of the following is belongs to form group of geometrical tolerance? a. Angularity c. Cylindricity b. Parallelism d. Concentricity **19.** Which one of the following belongs to 'attitude' group in geometrical tolerance? a. Position c. Parallelism b. Flatness d. Straightness **20.** What is the term used for the relationship exists between two mating parts? a. Fit c. Tolerance b. Limit d. Allowance 21. What is the algebraic difference between the actual size and its corresponding basic size? a. Deviation c. Actual deviation b. Tolerance d. Upper deviation **22.** What is the tolerance if dimension is stated as 25 ± 0.02 mm in a drawing? a. +0.02 mm c. 0.04 mm b. -0.02 mm d. 25.00 mm 23. What is the fit if the limits of hole are 25,000 to 25,021 mm and the limits of shaft are 25.022 to 25.03 mm? a. Clearance fit b. Interference fit

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c. Transition fit

24. What is the advantage of adopting geometrical tolerance symbols on production drawing?

a. It indicates surface finish level

b. It makes dimensional accuracy

25. What is the name of the system, if the size of the shaft is kept constant and the size of the hole is varied to get the different class of fit?

- a. Tolerance
- b. Allowance

26. Which type of joint is used if plate thickness is less than 5 mm?

- a. Single V butt weld
- b. Single U butt weld
- **27.** Which welding symbol is shown below?

a. Lap joint	c. Double fillet weld
b. Single V butt joint	d. Single fillet weld
28. In welding symbol, if the symbol is above the baseline then the welding is to be done at	

a. The arrow side

b. Other side of the arrow

29. For the vertical position of the weld fillet and other symbols should saw in which side

- a. Right
- **b.** Left

30. For plates of thickness more than 16 mm which weld is used

a. Square butt weld c. Double V butt Weld b. Single V butt weld d. Double U butt Weld

c. It indicates method of operation d. It over come usual language barrier

c. Square butt weld

c. Shaft basic system

d. Hole basic system

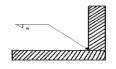
d. Double U butt weld

c. Right side of the arrow

d. Both side of the arrow

c. Bottom

d. Above





d. Maximum clearance fit

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6. Details to Assembly (Total Marks =16)

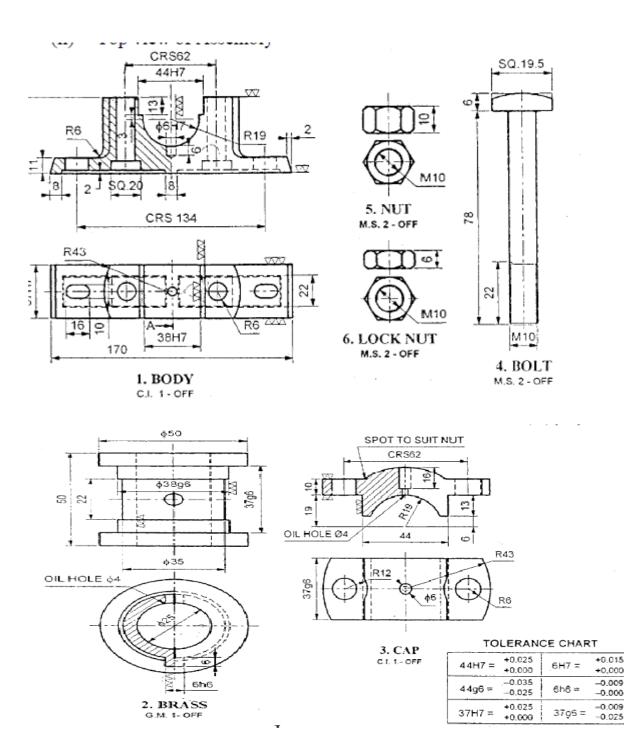
Position in Question Paper Q.4. A) 16-Marks.

Total Marks-16

Descriptive Question

1. Fig. shows details of Pedestal Bearing.

Draw: (i) Half Sectional front view of Assembly (ii) Top view of Assembly



+0.015 28 +0.000

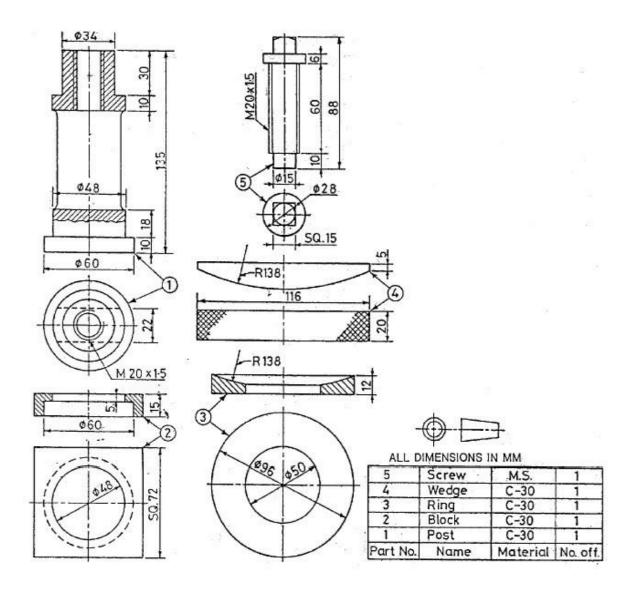
-0.000

-0.009



2. Fig. shows details of Tool Post. Draw : (i) Half sectional front view of Assembly

(ii) Top view of Assembly

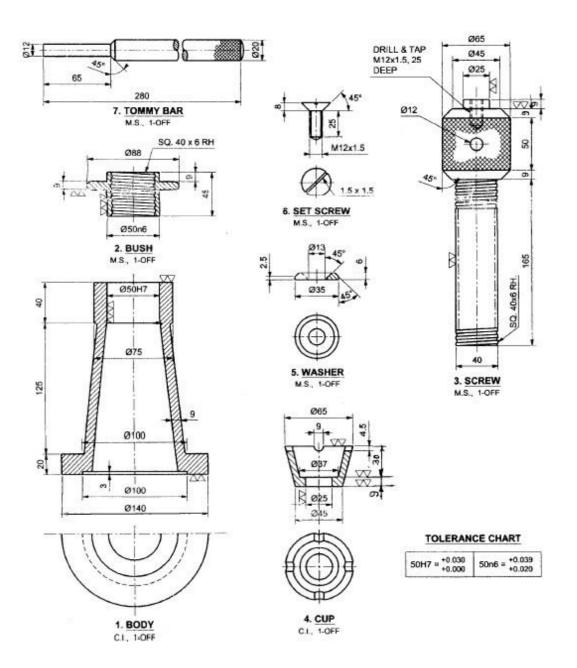


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3. Fig. shows the details of screw jack. Draw the (i) Sectional Front View

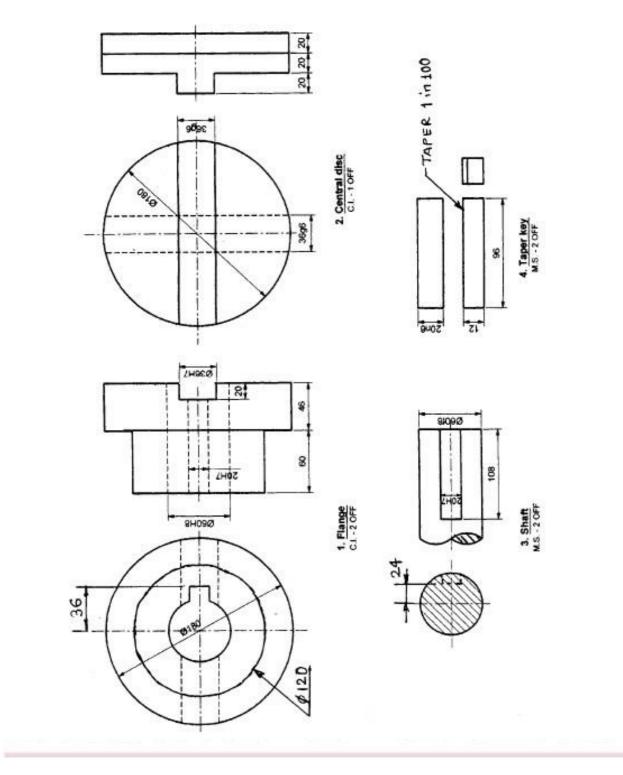
(ii) Top view

(iii) Part List and Dimensions



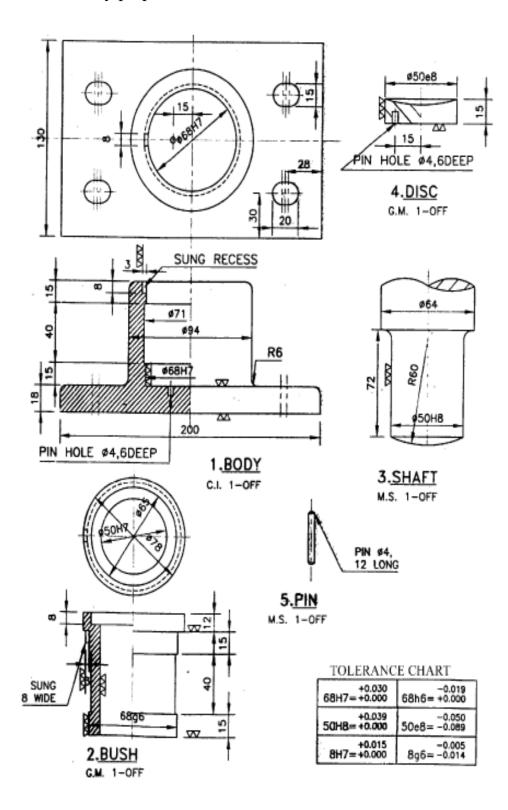
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- 4. Fig. shows the details of Oldham's coupling. Draw the following views of the assembly
- (i) Sectional Front View (ii) Left hand Side View



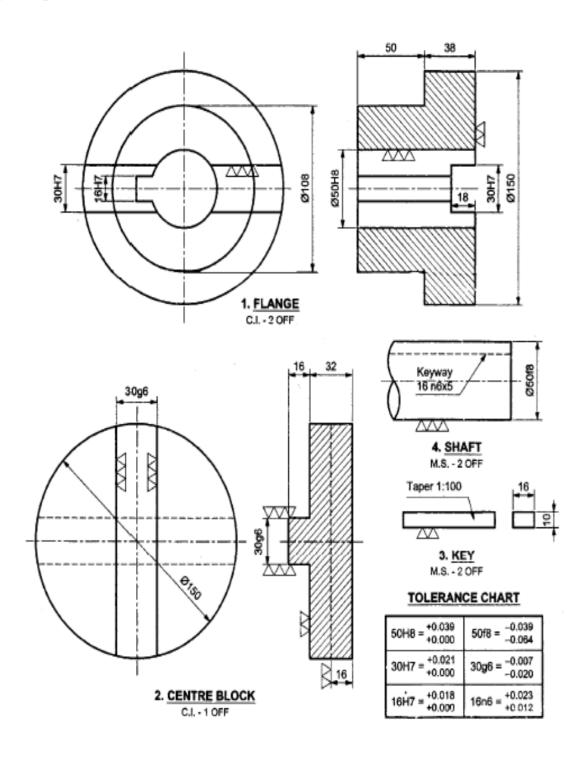


5. Figure No. shows the details of foot step bearing. Draw sectional F.V. and T.V. of the Assembly prepare bill of material.





6. Fig. Shows the details of Oldham's coupling. Draw sectional F.V. and LHSV of assembly. Prepare bill of material.





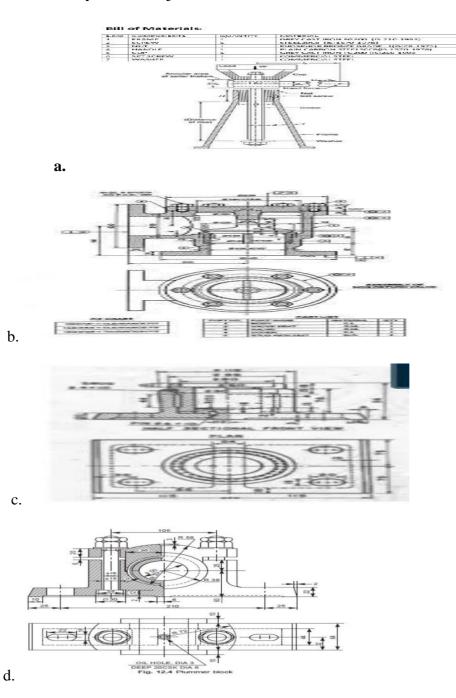
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MCQ Question

1 is a drawing giving details about size	tolerance, heat treatment, etc.
a. Exploded drawing	c. Assembly drawing
b. Production drawing	d.Machine drawing
2. Drawing showing the position of each part with r	espect to each other is called
a. assembly drawing	c. machine drawing
b. part drawing	d. installation drawing
3. Exploded drawing is the drawing which gives the	of each component of an
assembly and they arranged in the same sequence in	which they are assembled.
a. clear view	c. pictorial view
b. sectional view	d. front view
4. Detailed drawing of each part of a machine is call	led
a. part drawing	c. patent drawing
b. assembly drawing	d. tabular drawing
5. Which type of drawing is supplied by the manufa	cturer to the client?
a. Tabular drawing	c. Client drawing
b. Assembly drawing	d. Installation drawing
6. Working drawing is used by	
a. production department	c. marketing department
b. customer	d. designer
7. Production drawing is used by	
a) production department	c) marketing department
b) customer	d) designer
8. Which of the following does not form the importa	ant part of the screw jack?
a) Frame	c) Cup
b) Nut	d) Coupling
9. The various dimensioning methods include	
a) Parallel dimensioning	c) Inclined dimensioning
b) Vertical dimensioning	d) Horizontal dimensioning
10. The method in which the series of dimensions an	re applied from one point to other is called
a) Parallel dimension	c) Combined dimensioning
b) Chain dimensioning	d) Tabular dimensioning
11. In an assembly section, these parts should have t	their section lines left out or shown solid black:
a. Bolt	c. Thin parts
b. All fasteners	d.Rivet

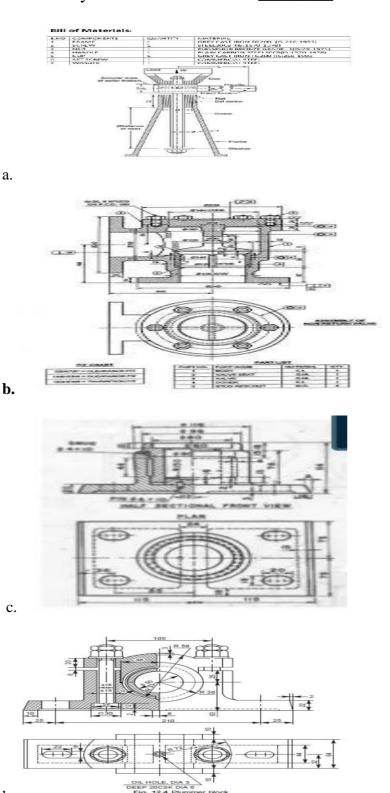
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12. Assembly of screw jack ____



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13. Assembly of None return Valve _____



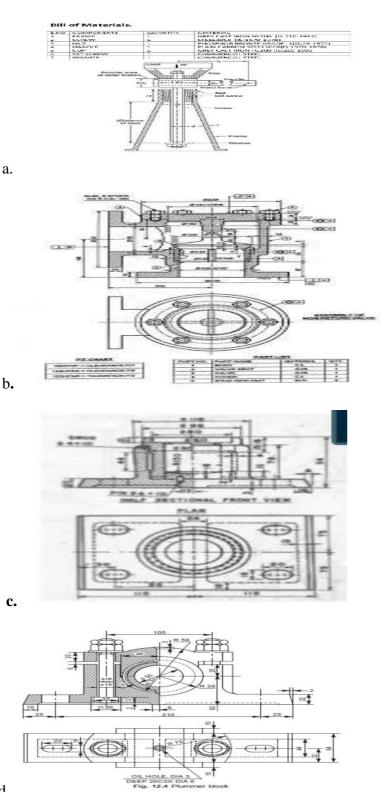


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14. Assembly of Plummer Block _____



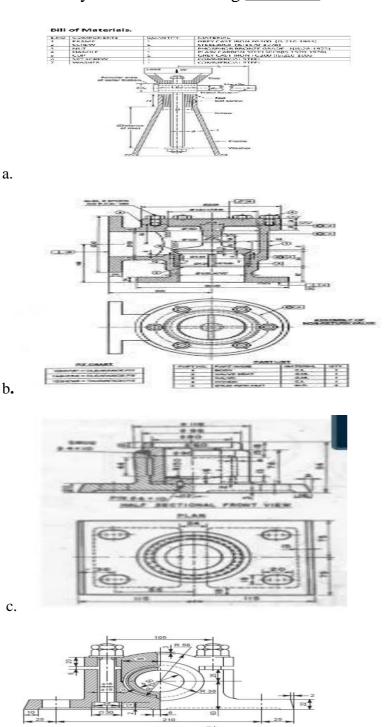


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15. Assembly of Pedestal Bearing ____





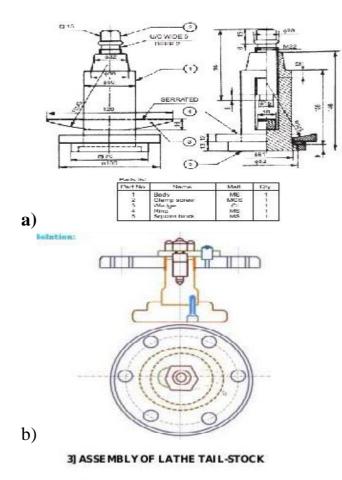
DEEP 20CSK DIA 6 Fig. 12.4 Plumo

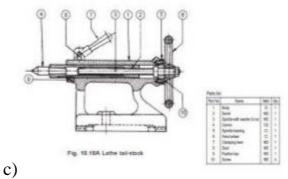
d.

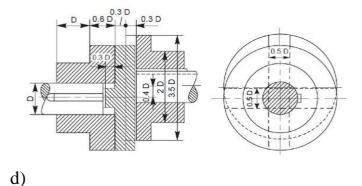


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16. Assembly of Tool Post ____



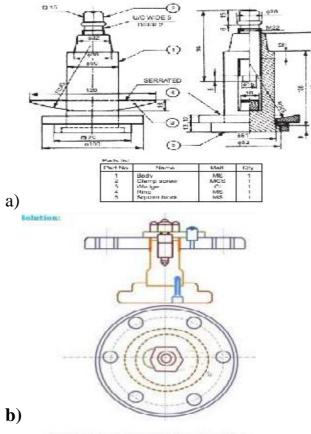




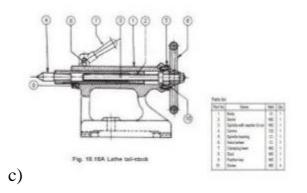


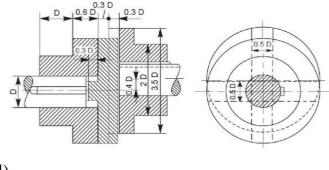
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17. Assembly of Drilling jig ____



3] ASSEMBLY OF LATHE TAIL-STOCK

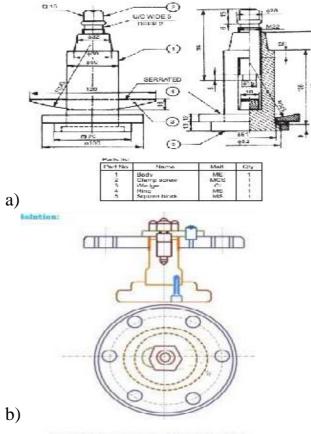




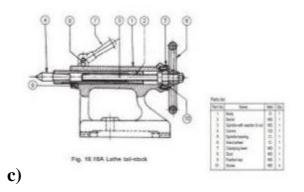


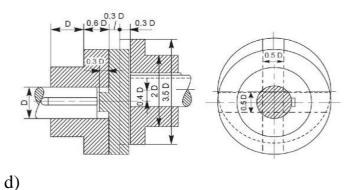
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18. Assembly of Drilling jig ____



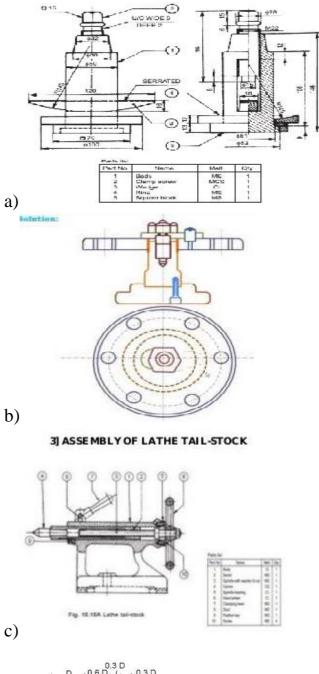
3] ASSEMBLY OF LATHE TAIL-STOCK

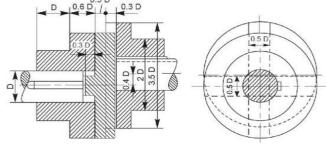




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19. Assembly of Tails stock _

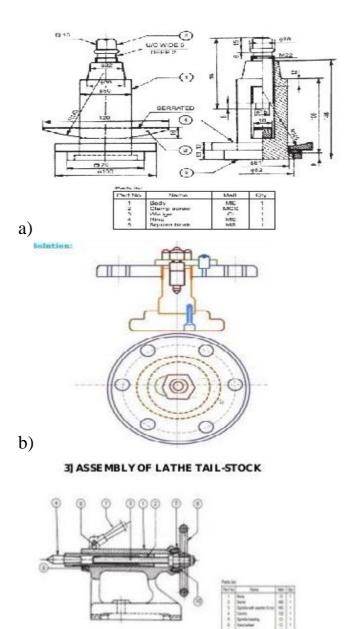






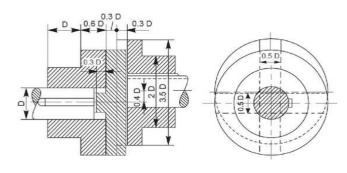
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20. Assembly of Oldham's Coupling _____



c)

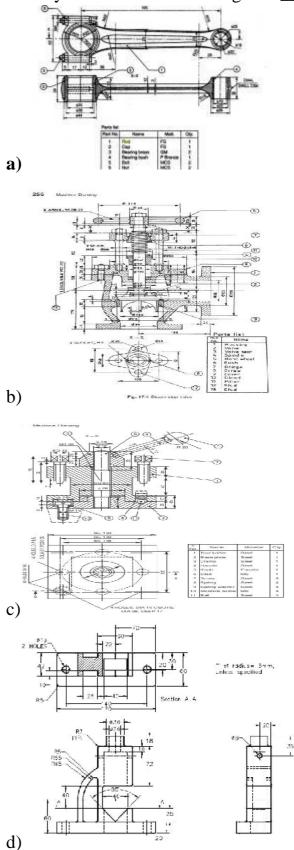
Fig. 18.18A Lathe tall-stool







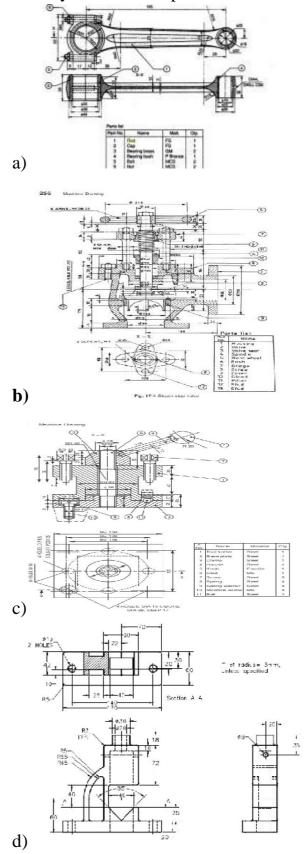
21. Assembly of Piston & connecting rod _



Prepared By: Prof.Y.M. Halde (Department of Mechanical Engineering)



22. Assembly of Steam Stop Valve



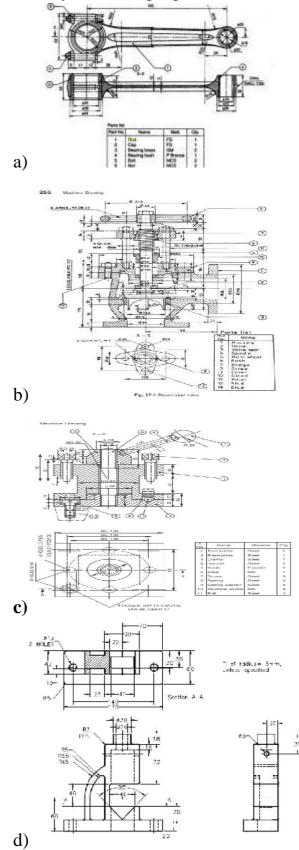
Prepared By: Prof.Y.M. Halde (Department of Mechanical Engineering)

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23. Assembly of Drilling Jig _



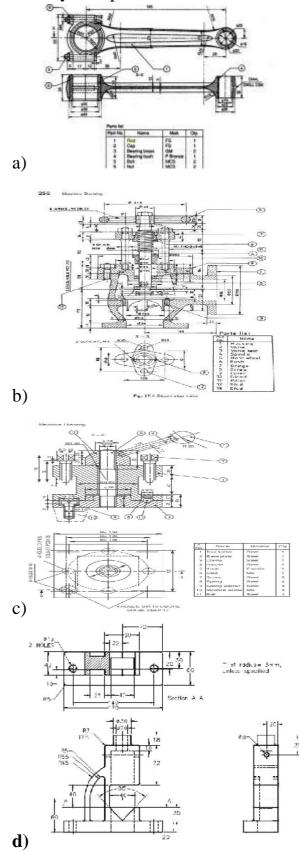
Prepared By: Prof.Y.M. Halde (Department of Mechanical Engineering)

RSM POLV

Maratha Vidya Prasarak Samaj's Rajarshi Shahu Maharaj Polytechnic, Nashik

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24. Assembly of Pipe Vice

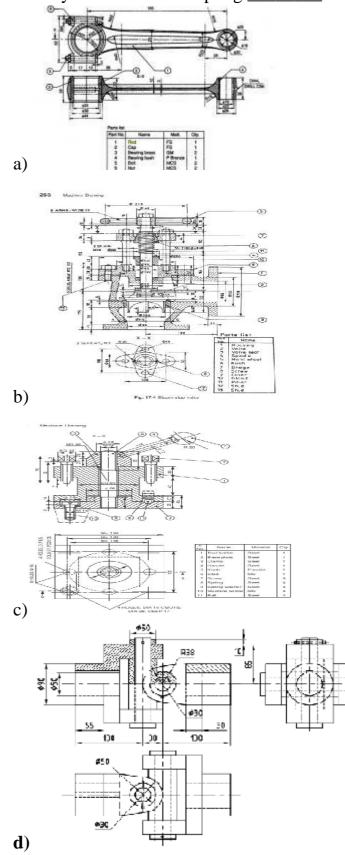


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25. Assembly of Universal Coupling ____





6. Assembly to Details (Total Marks =16)

Position in Question Paper Q.5. a) 16-Marks.

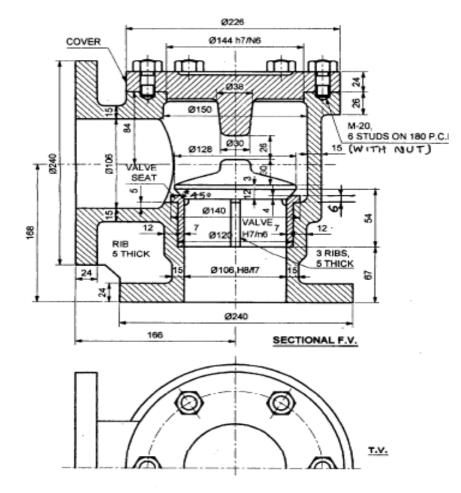
Total Marks- 16

Descriptive Question

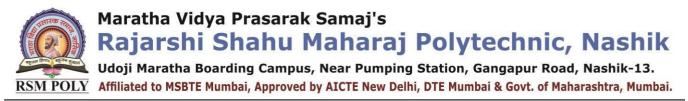
1. Fig. shows the assembly of Non-Return Valve, Attempt any two of the

Following (1) Draw the Sectional Front View and Top View of body.

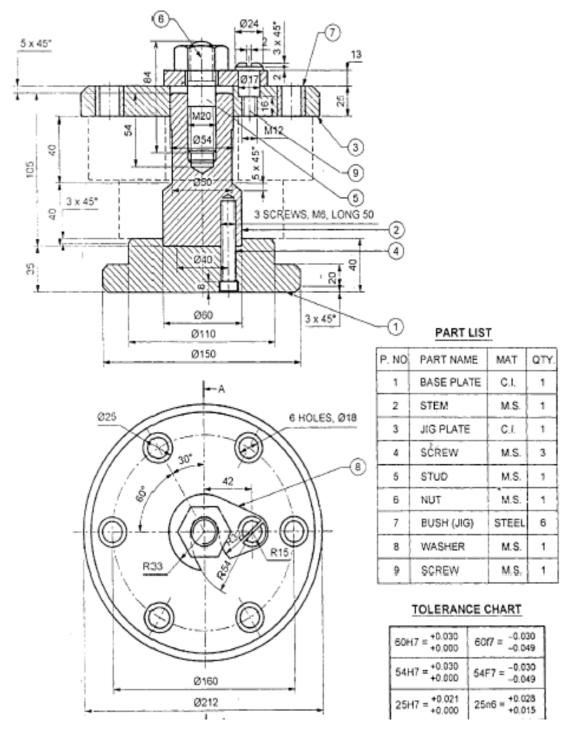
- (2) Draw the Front View and Top View of Valve.
- (3) Draw the Sectional Front View and Top View of Cover.



PART LIST			
PART NO.	PART NAME	MATERIAL	QTY.
1	BODY	C.I.	1
2	VALVE SEAT	G.M.	1
3.	VALVE	G.M.	1
4	COVER	C.I.	1
5	STUD WITH NUT	M.S.	6



- 2. Fig. shows assembly of a Drill Jig. Attempt any TWO of the following :
- (a) Draw sectional front view and top view of Base plate and stem.
- (b) Draw sectional front view and Top view of Jig Plate and Washer.
- (c) Draw Front view and side view of Stud, Nut, Bush and screw (Part No. -9).

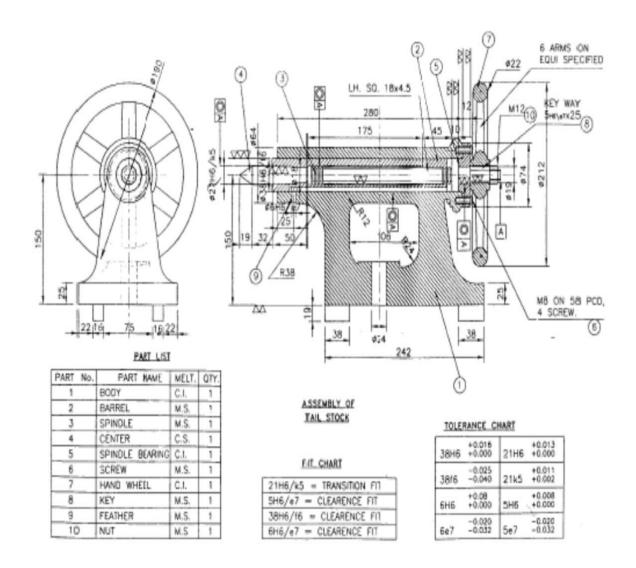


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3. Shows Assembly of Lathe tail stock

Draw detail drawing of the following parts :

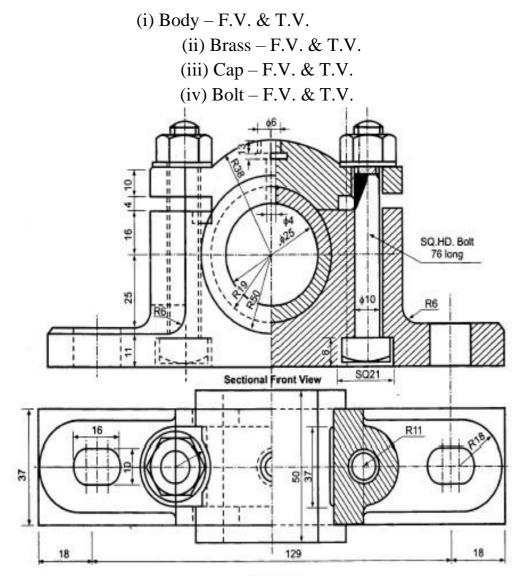
- (1) Body sect F.V. & S.V.
- (2) Barrel sect F.V. & S.V.
- (3) Spindle Bearing sect F.V. & S.V.





4. shows the assembly of Plummer block. Draw half sectional orthographic

views of the following :



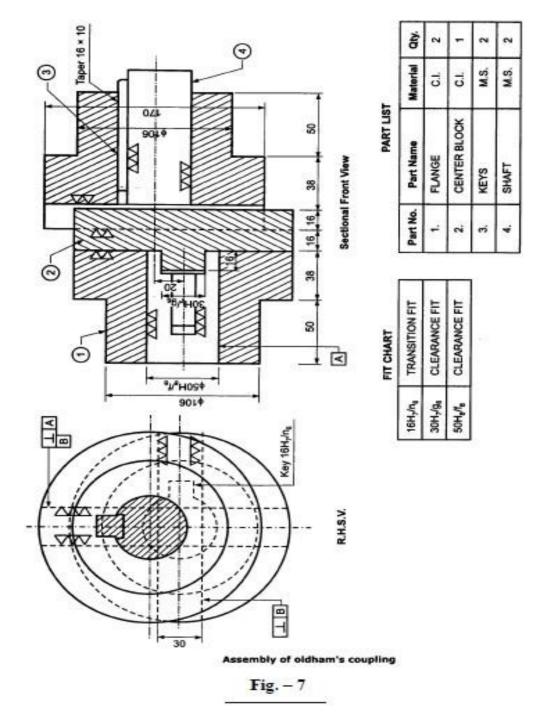
Top	View

Bill of Material			
Sr. No.	Part Name	Material	Quantity
1	Body	C.I.	1
2	Cap	G.M.	1
3	Brasses	G.M.	1
4	Nut	M.S.	2
5	Nut	M.S.	2
6	Bolt	M.S.	2

Assembly of plummer block

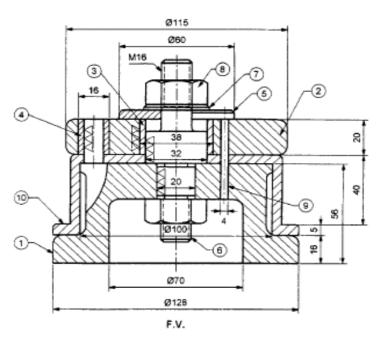
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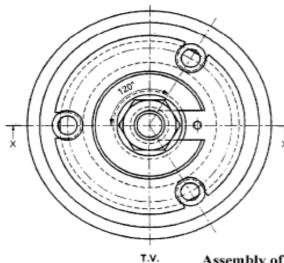
- 5. Shows the assembly of Oldham's coupling. Draw the sectional views of the following :
- (i) Flange F.V. & T.V.
- (ii) Central Disc F.V. & T.V.
- (iii) Shaft F.V. & T.V.
- (iv) Taper key





- 6. Fig. shows assembly of drill jig. Draw details :
- (i) Body (two views)
- (ii) Component (two views)
- (iii) Plate
- (iv) Also show type of fit used





Part No.	Part Name	Matl.	Qty.
1	Body	C.I.	1
2	Plate	C.L.	1
3	Bush	G.M.	1
4	Bush	G.M	3
5	Washer	M.S.	1
6	Stud	M.S.	1
7	Washer	M.S.	1
8	Nut	M.S	1
9	Pin	Steel	1
10	Workpiece	C.L.	1

Assembly of Drilling Jig

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MCQ Question

1. In order to create an accurate assembly drawing the drafter should create the ______ drawings first

A.	Detail	b. title block		
C.	parts list	d. isometric		
2. T	he thread note for a typical bolt will includ	e the		
A.	major diameter of the thread	b. material		
C.	center line	d. offset distance		
3. T	he text used on a typical detail sheet should	l be		
a.	placed horizontally	b. in bold text		
c.	in an architectural text style	d. none of the above		
4. The typical parts list should include the				
a.	part number	b. manufacturing material		
c.	number of parts needed	d. all of the above		
5. A typical set of mechanical working drawings includes				
a.	exploded assembly	b. part details		
c.	parts list	d. all of the above		
6. The title block used on working drawings should include the				
a.	sheet number	b. line type		
c.	layer set	d. all of the above		
7. Ir	the mechanical design process the first ste	ep is to		
a.	brainstorm solutions	b. prepare rough sketches		
c.	prepare a budget	d. identify the problem		
8. This type of drawing shows two lines representing the pipe diameter:				
a.	Single-line	b. Double-line		
c.	Standard piping	d. Centerline piping		
9. O from		e, the title block is used to document the change		
a.	A draft to a finished drawing	b. A finished to a working drawing		
c.	An assembly to a finished drawing	d. A working drawing to a draft		

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10. In these drawings it is necessary to show cut surfaces and distinguish between adjacent parts:

- a. Assembly
- b. 3D drawings

c. Working drawings

d. Skeleton assemblie

11.These drawings are given to contractors to perform work or manufacture individual parts:

a. Assembly details

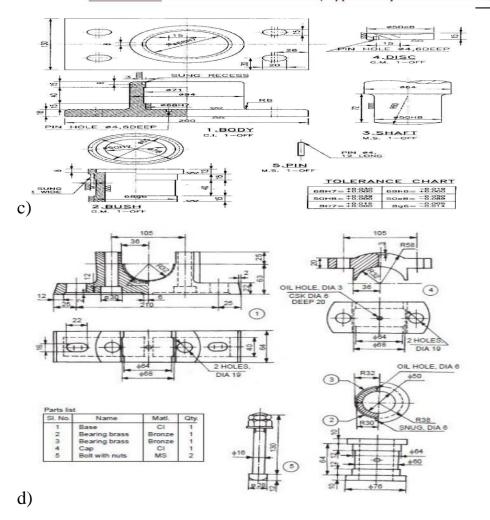
- b. 3D drawings
- 12. Deatails of of screw jack _____
- KEY WAY. φ100 12 KEY WAY 10×4 Parts list SI No Name Matt Qty. Flange MS 2 2 Disc MS 1 Shaft MS 3 2 4 Key MS Oldham coupling a) KNURLED FOTH Parts list Part No Vict N at Cq Ð 581 **FILA** b)

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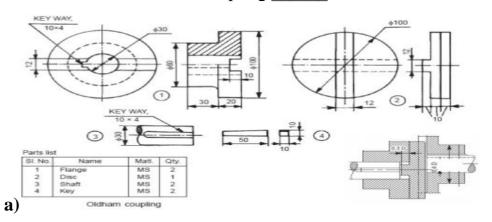
- - c. Working drawings
 - d. Skeleton assemblies



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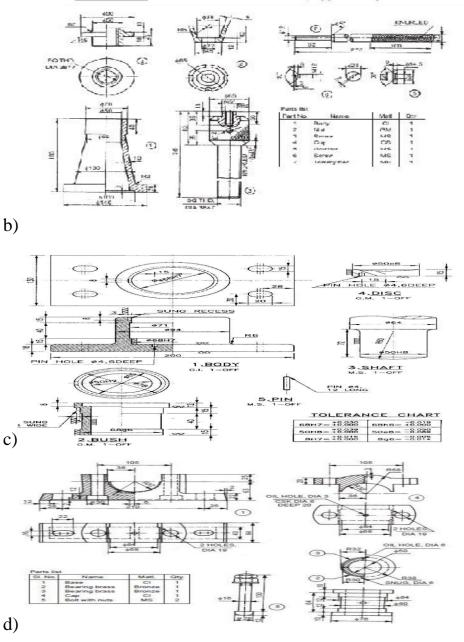


13.Deatails of Oldham's coupling

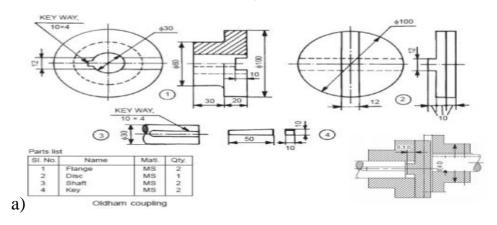




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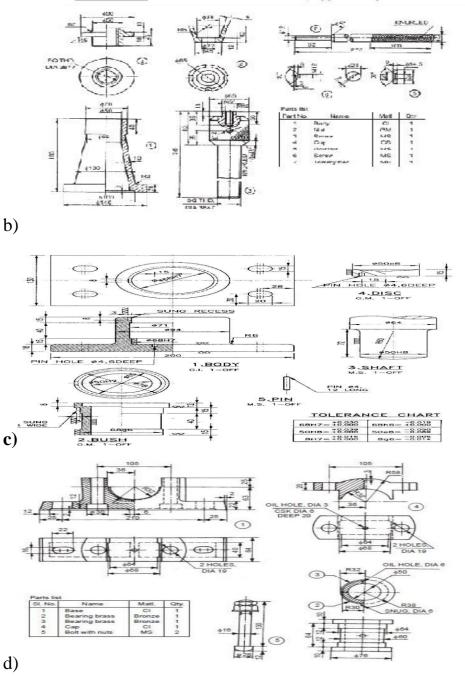


14.Deatails of Pedestal Bearing _____

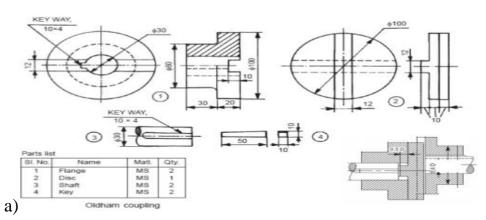




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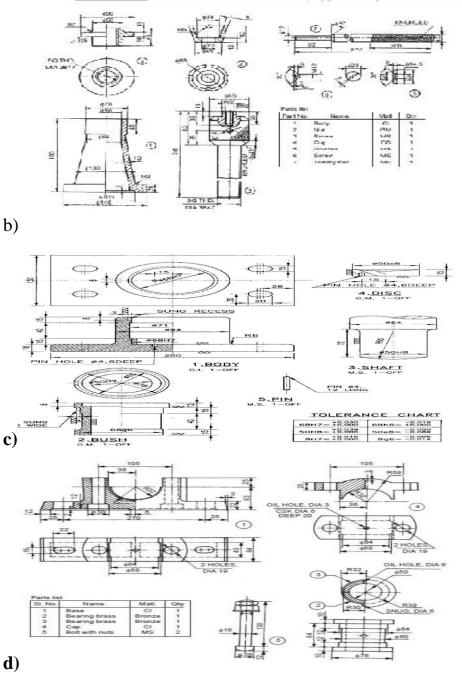
15.Deatails of Plummer block _



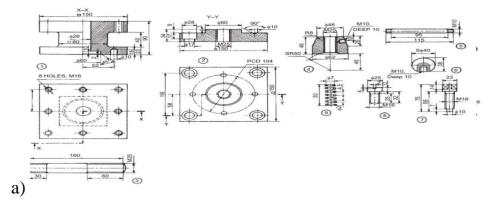
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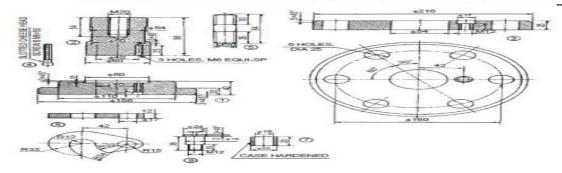


16.Deatails of Drilling jig

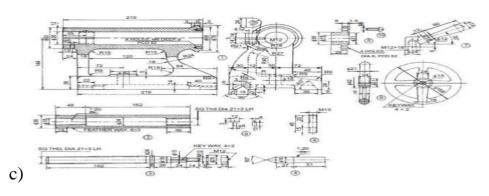


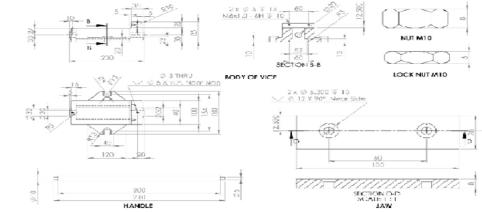


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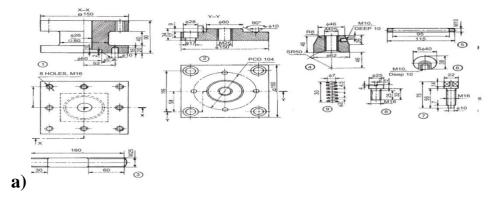
b)





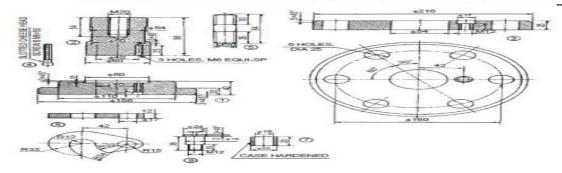
d)

17.Deatails of Square tool post ____

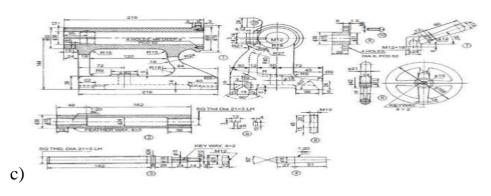


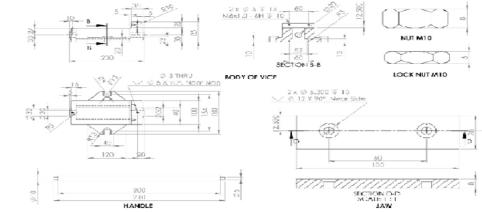


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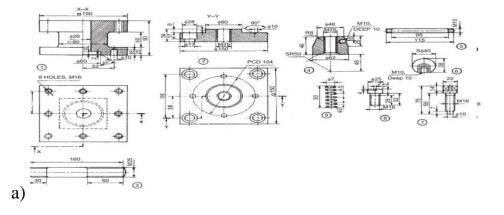
b)





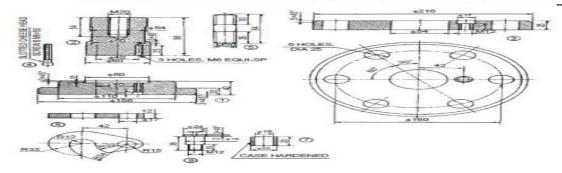
d)

18.Deatails of Tails stock

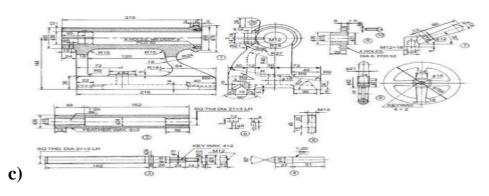


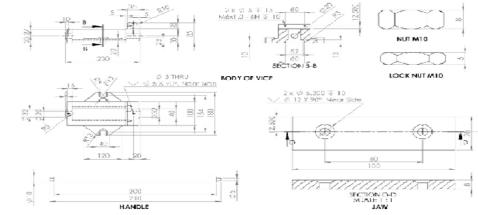


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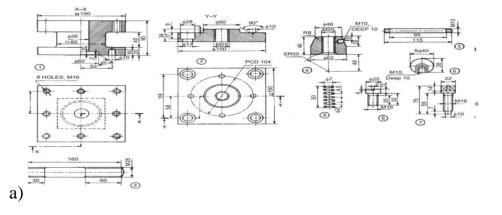
b)





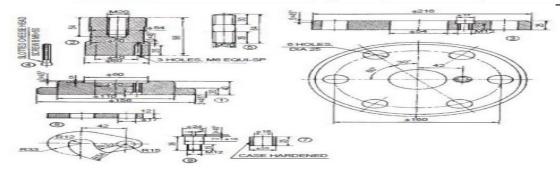
d)

19. Details of Machine vice

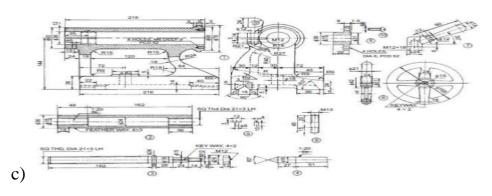


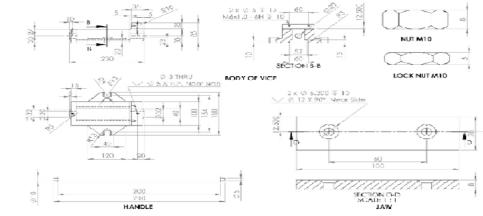


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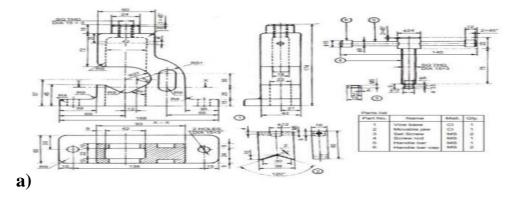
b)





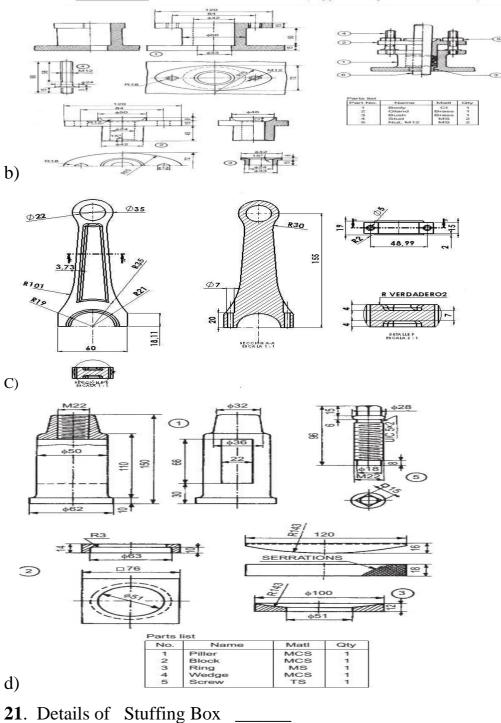


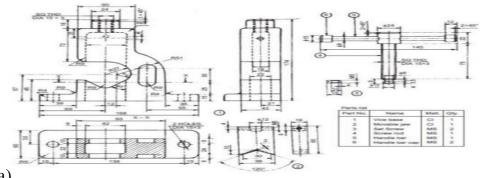
20. Details of Machine vice



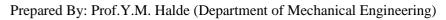


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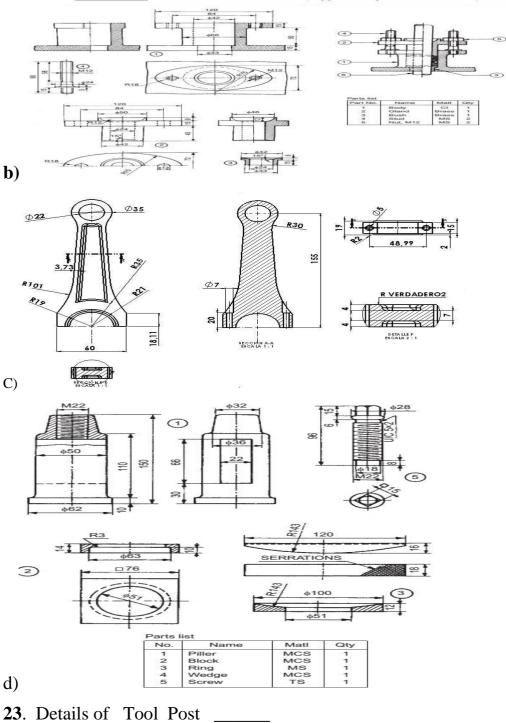


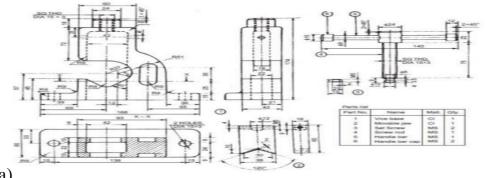
a)



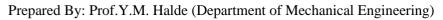


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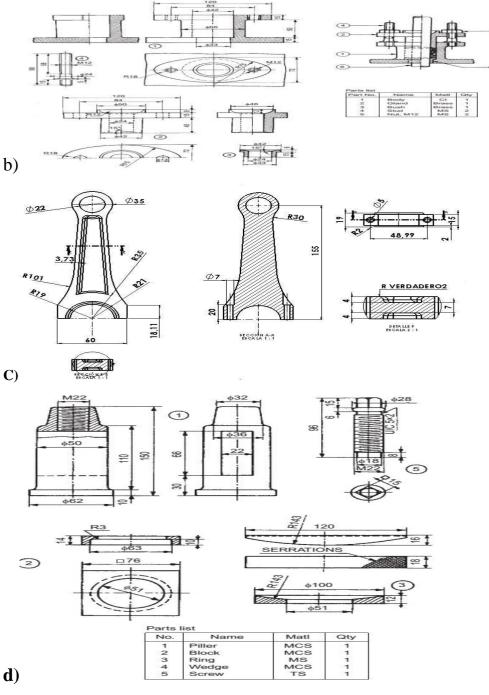


a)

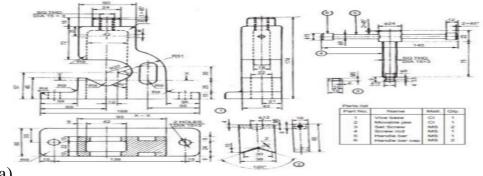




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24. Details of Non Return Valve

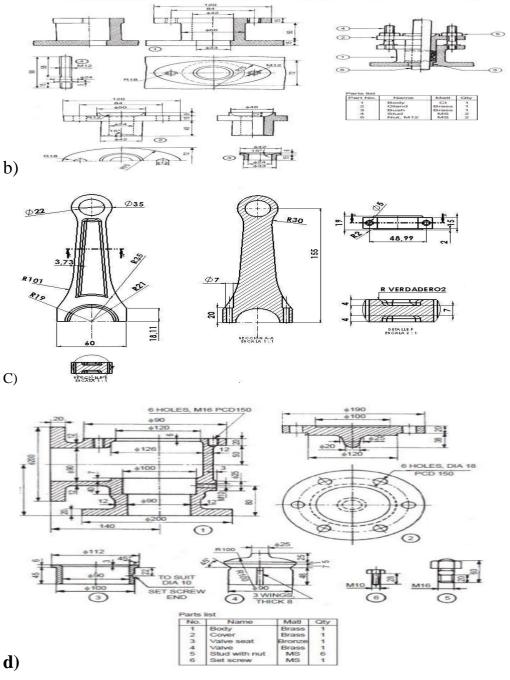


a)

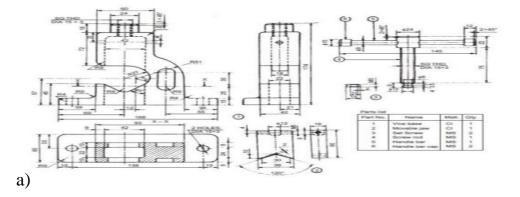
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25. Details of Universal Coupling





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